

3.2

4367 125 June 1959

ENGINEERING BILL OF MATERIAL LIST

EXP. NO. 3714A131

SHEET 1 OF 8 SHEETS

COLLINS COLLINS RADIO COMPANY, CEDAR RAPIDS, IOWA EQUIPMENT TYPE NO. 305-1 B/M FOR: <u>CABLE-305-1</u>		544 6875 00		
		USED ON ASSEMBLY		
ENGINEER <u>Beason</u> APPROVED <u>D.B. Hallock</u>		COLLINS NO. <u>544 6874 00</u>	QTY. <u>1</u>	TYPE <u>305-1</u>
QUAN-TITY	TEM NO.	QUANTITIES ARE FOR ONE ASSEMBLY		
		COLLINS PART NO.	PART NAME	
	A			
<u>1</u>	B	<u>304 0246 00</u>	<u>TERMINAL-LUG, No 8</u>	
	C		(FT)	
<u>75.0</u>	D	<u>435 1019 00</u>	<u>CORD-LACING</u> (FT)	
<u>6.6</u>	E	<u>422-0937-000</u>	<u>WIRE-ELECT., WC9</u> (FT)	
<u>4.7</u>	F	<u>422-0942-000</u>	<u>WIRE-ELECT., WC95</u> (FT)	
<u>4.0</u>	G	<u>422-0608-000</u>	<u>WIRE-ELECT., WE9</u> (FT)	
<u>6.3</u>	H	<u>422-0609-000</u>	<u>WIRE-ELECT., WE90</u> (FT)	
<u>10.9</u>	J	<u>422-0610-000</u>	<u>WIRE-ELECT., WE91</u> (FT)	
<u>13.0</u>	K	<u>422-0611-000</u>	<u>WIRE-ELECT., WE92</u> (FT)	
<u>18.3</u>	L	<u>422-0612-000</u>	<u>WIRE-ELECT., WE93</u> (FT)	
<u>15.8</u>	M	<u>422-0613-000</u>	<u>WIRE-ELECT., WE95</u> (FT)	
<u>9.6</u>	N	<u>422-0614-000</u>	<u>WIRE-ELECT., WE96</u> (FT)	
<u>14.7</u>	P	<u>439-9950-000</u>	<u>WIRE-ELECT., WB9</u> (FT)	
<u>5.9</u>	R	<u>439-4009-000</u>	<u>WIRE-ELECT., TA905</u> (FT)	
<u>5.8</u>	S	<u>439-9956-000</u>	<u>WIRE-ELECT., WB95</u> (FT)	
<u>15.4</u>	T	<u>439-9960-000</u>	<u>WIRE-ELECT., WB905</u> (FT)	
<u>5.6</u>	U	<u>439-1130-140</u>	<u>WIRE-ELECT., WB9123</u> (FT)	
<u>6.6</u>	V	<u>439-4000-000</u>	<u>WIRE-ELECT., TA9</u> (FT)	
<u>9.0</u>	W	<u>439-4001-000</u>	<u>WIRE-ELECT., TA90</u> (FT)	
<u>4.2</u>	Y	<u>439-4002-000</u>	<u>WIRE-ELECT., TA91</u> (FT)	
<u>7.6</u>	Z	<u>439-4003-000</u>	<u>WIRE-ELECT., TA92</u> (FT)	
Tolerances Unless Otherwise Specified: Fractional ±, Decimal ±, Angles ±, Scales, Details:				
REVISION	0	C R71959	2-11-59	
	A	R67808	10-31-58	
	B	R69500	12-22-58	
	D	R73579	4-13-59	
	E	R77066	7-28-59	
	F	R80720	10-20-59	
	G	R95007	27 OCT 1960	
	H	S76099	10 JUN 1963	

CR 2 NB DL TR I
 F. Date F. Date F. Date
 REGION CODES
 074-8083-000

NOTE: A NINE DIGIT NUMBER ENDING IN -00 IS IDENTICAL TO A TEN DIGIT NUMBER ENDING IN -000 WHEN BOTH NUMBERS HAVE A COMMON FIRST SEVEN DIGITS.

544 6875 00

ENGINEERING BILL OF MATERIAL LIST

4367 735

EXP. NO. 3714A131

SHEET 2 OF 8 SHEETS

COLLINS RADIO COMPANY, CEDAR RAPIDS, IOWA EQUIPMENT TYPE NO. 305-1		544 6875 00		
		USED ON ASSEMBLY		
B/M FOR: <u>CABLE - 305-1</u>		COLLINS NO. 522 1286 00	QTY. 1	TYPE 305-1
ENGINEER <u>Beaman</u> APPROVED <u>DB Hallock</u>		CHECKED <u>lye</u> DATE 7-15-58		
QUAN- TITY	TEM NO.	QUANTITIES ARE FOR ONE ASSEMBLY		
		COLLINS PART NO.	PART NAME	
4.0	AA	439-4004-000	WIRE-ELECT., TA93	(FT)
6.6	AB	439-4005-000	WIRE-ELECT., TA95	(FT)
12.8	AC	439-4006-000	WIRE-ELECT., TA96	(FT)
1.8	AD	439-4007-000	WIRE-ELECT., TA902	(FT)
3.2	AE	439-4008-000	WIRE-ELECT., TA903	(FT)
4.3	AF	439-4010-000	WIRE-ELECT., TA906	(FT)
14.9	AG	439-4011-000	WIRE-ELECT., TA912	(FT)
18.3	AH	439-4012-000	WIRE-ELECT., TA913	(FT)
0.9	AJ	439-4013-000	WIRE-ELECT., TA915	(FT)
2.3	AK	439-4014-000	WIRE-ELECT., TA916	(FT)
8.0	AL	439-4015-000	WIRE-ELECT., TA923	(FT)
1.8	AM	439-4016-000	WIRE-ELECT., TA925	(FT)
15.8	AN	439-4017-000	WIRE-ELECT., TA926	(FT)
7.0	AP	439-4018-000	WIRE-ELECT., TA935	(FT)
4.9	AR	439-4020-000	WIRE-ELECT., TA956	(FT)
2.7	AS	439-4021-000	WIRE-ELECT., TA9023	(FT)
5.2	AT	439-4022-000	WIRE-ELECT., TA9025	(FT)
1.8	AU	439-4024-000	WIRE-ELECT., TA9123	(FT)
5.4	AV	439-4027-000	WIRE-ELECT., TA9235	(FT)
3.9	AW	439-4029-000	WIRE-ELEC., TA9256	(FT)
5.1	AY	439-5211-000	WIRE-ELECT., TASJ91	(FT)
2.2	AZ	439-5213-000	WIRE-ELECT., TASJ93	(FT)
Tolerances Unless Otherwise Specified: Fractions: \pm Decimals: \pm Angles: \pm Scales: Details:				
REVISION	0	LH94332 11 NOV 69 PL20267 8-2-76		
	JH29453	5 JAN 1968 MK18084 17 SEP 70		
	KH45696	22 MAY 1968 NK43293 14 SEP 71		

544 6875 00

EXP. NO. 3714 A131

SHEET 3 OF 8 SHEETS

		COLLINS RADIO COMPANY, CEDAR RAPIDS, IOWA EQUIPMENT TYPE NO. 305-1		544 6875 00	
		B/M FOR: <u>CABLE-305-1</u>		USED ON ASSEMBLY	
ENGINEER <u>Beason</u> APPROVED <u>DB Hallock</u>		COLLINS NO. 522 1286 00	QTY. 1	TYPE 305-1	
QUAN- TITY	ITEM NO.	QUANTITIES ARE FOR ONE ASSEMBLY		CHECKED	DATE
		COLLINS PART NO.	PART NAME		
	BA				
	BB				
3	BC	304 0245 00	TERMINAL-LUG, No. 10		
REF	BD	506 3900 003	CODE-WIRE, ELECTRICAL		
2.8	BE	422-0942-000	WIRE-ELECT, WC 90 (FT)		
17	BF	304 091401	TERMINAL-LUG, No. 6 SLOTTED		
2	BG	304 0915 00	TERMINAL-LUG, No. 8 SLOTTED		
6	BH	304 0917 00	TERMINAL-LUG, No. 8 SLOTTED		
	BJ				
	BK				
1.0	BL	152-2593-00	INSULATION, SLEEVE (FT)		
92	BM	435-0002-050	TIE WRAPS		
10	BN	435-0002-090	TIE WRAPS		
10	BP	435-0002-060	TIE WRAPS		
		NOTE: 1. ITEM D, BM, BN & BP USED AS REQUIRED.			
544 6875 00					
Tolerance Unless Otherwise Specified: Fractional: ± Decimal: ± Angle: ± Scale: Detail:					
REVISION	0				
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SHEET 4 OF 8

544 687500

WIRE NO.	WIRE CODE	FROM	TO	LENGTH (IN.)
1	WE90	T201-1 - B-44	S201B-CW - B-12	
2	WE91	T201-2 - B-44	S201B-SSB - B-12	
3	WE92	T201-3 - B-44	TB201-3 - B-24	
4	WE96	T201-4 - B-44	TB201-4 - B-24	
5	WE93	T201-5 - B-44	S201A-SSB - B-12	
6	WE95	T201-6 - B-44	S201A-CW - B-12	
7	TA96	T201-10 - B-44	XF205-1 - B-32	
8	TA912	T201-11 - B-44	TB207-2 - B-21	
9	WE9	J204-SILVER B-40	TB201-2 - B-24	
10	WB9	J204-SILVER B-40	T202-1 - B-43	
11	WE95	XF204-1 - B-39	TB201-5 - B-24	
95	WC9	J204-Green - B-42	Gnd.-No. 1 - B-36	
12	WB905	T202-2 - B-43	TB203-5 - B-16	
13	TA96	C205-1 - B-41	TB211-7 - B-34	
14	TA926	C205-2 - B-41	R203-1 - B-36	
15	WE96	R201-1 - B-38	K201-1 - B-25	
16	WE93	R201-2 - B-38	K201-2 - B-25	
17	WE95	R215-2 - B-38	R207-2 - B-35	
62	WE93	R201-2 - B-38	S201B-ARM - B-12	
18	TA95	R210-R214 JCT. - B-37	S207B-EP - B-6	
19	TA926	R203-1 - B-36	TB202-2 - B-17	
20	TA912	R203-2 - B-36	M202+ - B-10	
21	TA912	R203-2 - B-36	TB211-2 - B-34	
22	WC90	GND-NO.1 - B-36	GND.-NO. 2 - B-23	

544 687500

CAL CHANGE

REVISION	Tolerance Unless Otherwise Specified	Fractional ±	Decimal ±	Angle ±	Scale	Drawn
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WIRE NO.	WIRE CODE	FROM	TO	LENGTH (IN.)
23	TA90	CR207 - B-15	TB204-2 - B-20	
24	TA9235	CR205 - B-15	TB202-4 - B-17	
25	TA935	CR205+ B-15	TB202-5 - B-17	
26	TA935	CR205+ B-15	K201-3 - B-25	
27	TA926	TB202-2 - B-17	K205-3 - B-14	
28	TA925	TB202-3 - B-17	R219-3 - B-28	
29	TA906	TB204-2 - B-20	S201C-CW - B-12	
30	TA905	TB203-3 - B-16	S201C-ARM - B-12	
31	TA905	TB203-3 - B-16	R219-2 - B-28	
32	WB9	TB203-4 - B-16	TB205-4 - B-20	
33	WB9	TB203-4 - B-16	TB201-2 - B-24	
55	WB905	TB203-5 - B-16	XK202-3 - B-21	
34	TA913	R234 - B-17	K203-7 - B-19	
35	TAS193	XV203-7 - B-17	J202 - B-14	
36	TA902	TB210-3 - B-9	S207A-Ig - B-7	
37	TA9256	TB210-4 - B-4	TB101-1 - B-9	
38				
39				
40	WB95	K203-1 - B-19	XF203-2 - B-30	
41	TA956	K203-3 - B-19	S203-2 - B-9	
42	WB93	K203-5 - B-19	XF202-2 - B-31	
43	WE91	K203-6 - B-19	K201.5 - B-25	
44	TA913	K203-7 - B-19	TB211-9 - B-29	
45	TA9025	K203-8 - B-19	TB211-11 - B-29	

544 687500

CAL CHANGE

Tolerance Unless Otherwise Specified		Fractions ±	Decimals ±	Angles ±	Notes
REVISION	0				
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WIRE NO.	WIRE CODE	FROM	TO	LENGTH (IN.)
46	TA9025	K203-8 -B-19	XDS202-1 -B-9	
47	TA923	K203-9 -B-19	S203-1 -B-9	
52	TA96	K203-2 -B-19	TB205-1 -B-20	
96	WE96	K203-2 -B-19	K201-1 -B-25	
48	TA903	TB210-2 -B-8	S207A-E _g -B-7	
49	TA903	TB203-2 -B-16	R219-1 -B-28	
50	TA935	TB204-4 -B-20	S207A-E _{FIL} -B-7	
51	TA9123	TB204-5 -B-20	R230-3 -B-28	
53	TASJ91	TB205-5 -B-20	TB101-3 -B-3	
54	WB9	TB205-4 -B-20	K201-4 -B-29	
56	WB905	XK202-3 -B-21	R230-2 -B-28	
57	TA9235	XK202-5 -B-21	S208-2 -B-12	
58	TA96	S205-2 -B-21	K204-3 -B-26	
59	WE93	TB201-1 -B-24	XF202-1 -B-31	
60	WE95	TB201-5 -B-24	XF203-1 -B-30	
61	WC9	GND.-NO.2 -B-23	TB103-1 -B-13	
63	WB9	K201-4 -B-29	S207B-E _{FIL} -B-7	
64	TA95	K204-1 -B-26	S206-2 -B-27	
65	TA92	K204-2 -B-26	M202- -B-10	
66	TA9023	K204-4 -B-26	TB104-4 -B-13	
67	TA926	TB211-4 -B-34	XF205-2 -B-32	
68	TA926	TB211-12-B-29	C211-A -B-27	
69	TA926	TB211-12-B-29	TB103-3 -B-13	
70	TA923	TB211-10-B-29	C211-B -B-27	

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CAL CHANGE

REVISION	0	1	2	3	4	5	6	7	8	9
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SHEET 7 OF 8
544 6875 00



WIRE NO.	WIRE CODE	FROM	TO	LENGTH (IN.)
71	TA923	TB211-10-B-29	TB104-2 -B-13	
85	TA912	TB211-9-B-29	TE209-2 -B-11	
86	TA913	TB211-9-B-29	XDS201-1 -B-2	
72	WC95	S206-2 -B-27	R207-2 -B-35	
73	WB905	R230-2 -B-28	S202-2 -B-8	
74	WB9123	R230-3 -B-28	TB102-1 -B-4	
97	WB95	XF203-1 -B-30	XF201-1 -B-33	
75	WB95	XF201-2 -B-33	S202-1 -B-8	
76	WC95	R207-2 -B-35	TB104-3 -B-13	
77	TA90	J203 -B-14	TB103-4 -B-13	
78	TA92	K205-2 -B-14	TB103-2 -B-13	
79	TA926	K205-3 -B-14	S207B-Eg -B-7	
80	TA93	K205-5 -B-14	TB101-2 -B-4	
81	WC9	TB103-1 -B-13	GND.-NO.3 -B-8	
82	TA91	S201D-SSB -B-12	TB102-4 -B-3	
83	TA90	S201D-ARM -B-12	TB101-4 -B-3	
84	TA90	S201D-ARM -B-12	S207A-LOADING -B-7	
92	WB905	S202-2 -B-8	TB102-3 -B-3	
98	WB9	TB102-2 -B-4	S207B-E _{FIL} -B-7	
87	TA913	TE209-3 -B-11	TE208-1 -B-5	
88	TA912	M202+ -B-10	S207B-I _{sc} -B-6	
89	TA9	TE208-2 (GROUND) B9	TE207-1 -B-21	
90	TA916	TE208-3 -B-5	S207B-ARM -B-6	
91	TA915	M201- -B-5	S207A-ARM -B-6	

544 6875 00

CAL CHANGE

Tolerance Unless Otherwise Specified	Position ±	Depth ±	Angle ±	Size	Detail
REVISION	0				
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EXP. NO.



2367
SHEET 8 OF 8 735

TITLE				544 6875 00		
COLLINS RADIO COMPANY, CEDAR RAPIDS, IOWA				USED ON ASSEMBLY		
DRAWN BY		APPROVED BY	CHECKED BY	DATE	COLLINS NO.	Q'TY
		E. B. Hallock	PCB			
						TYPE

WIRE NO.	WIRE CODE	FROM	TO
94	TA9	GND.-NO.4 -B-3	XDS203-2 -B-1
93	TA913	XDS201-2 -B-2	XDS203-1 -B-1
99	WE92	R233-2 -B-38	S201A-ARM -B-12
100	WE92	R233-2 -B-38	K201-6 -B-25
101	WE91	R233-1 -B-38	K201-5 -B-25
102	TA956	S203-2 -B-9	S208-1 -B-12
103	TA916	TB207-5 -B-21	TB211-5 -B-34
104	TA913	S207B 1g -B-7	S201C-SSB -B-12
105	TA95	K204-1 -B-26	TB207-3 -B-21
106	TA 92	K204-2 -B-26	E1 -B-23

544 6875 00

Tolerance Unless Otherwise Specified: Fractional: ±		Decimal: ±		Angle: ±		Scale:		Detail:	
REVISION	0								
	P								