



instruction book

Cedar Rapids Division | Collins Radio Company, Cedar Rapids, Iowa

30L-1 R-F Linear Amplifier

Collins Amateur Equipment Guarantee

The Collins Amateur Equipment described herein is sold under the following guarantee:

Collins agrees to repair or replace, without charge, any equipment, parts, or accessories which are defective as to workmanship or materials and which are returned to Collins at its factory or its designated Service Agency, transportation prepaid, provided:

- (a) Buyer presents properly executed Warranty Verification Certificate.
- (b) Notice of the claimed defect is given Collins or an authorized Service Agency, or an authorized Distributor, in writing, within 180 days from the date of purchase and goods are returned in accordance with Collins instructions.
- (c) Equipment, accessories, tubes, and batteries not manufactured by Collins or from Collins designs are subject to only such adjustments as Collins may obtain from the supplier thereof.
- (d) Any failure due to use of equipment for purposes other than those contemplated in normal amateur operations or in violation of Collins applicable Instruction Book shall not be deemed a defect within the meaning of these provisions.

On the opposite page are listed the Service Agencies authorized to perform warranty repair on Collins Amateur Equipments.

If you should wish to return material or equipment direct to Collins under the guarantee, you should notify Collins, giving full particulars including the details listed below, insofar as applicable. If the item is thought to be defective, such notice must give full information as to nature of defect and identification (including part number if possible) of part considered defective. Upon receipt of such notice, Collins will promptly advise you respecting the return. Failure to secure our advice prior to the forwarding of the goods or failure to provide full particulars may cause unnecessary delay in handling of your returned merchandise.

Out-of-warranty Repair, Modifications, Addition of Accessories, Alignment, etc.

For information on service of this type write to the address shown below. If you wish to return your equipment for repairs, etc., without prior correspondence, be sure to include the following information attached to the equipment inside the packing carton:

- (1) Complete instructions detailing work to be performed.
- (2) Your return address.
- (3) Method of shipment by which the equipment should be returned.
- (4) Special instructions.

DIRECT YOUR CORRESPONDENCE TO:

Collins Radio Company
Product Support Division
Cedar Rapids, Iowa

This Warranty is void with respect to equipment which is altered, modified or repaired by other than Collins or Collins Authorized Service Agencies. However, alteration or modification in accordance with Collins Service Bulletins shall not affect this Warranty.

Collins reserves the right to make any change in design or to make additions to, or improvements in, Collins products without imposing any obligations upon Collins to install them in previously manufactured Collins products.

No other warranties, expressed or implied, shall be applicable to said equipment, and the foregoing shall constitute the Buyer's sole right and remedy under the agreements contained in these paragraphs. In no event shall Collins have any liability for consequential damages, or for loss, damage or expense directly or indirectly arising from the use of the products, or any inability to use them either separately or in combination with other equipment or materials or from any other cause.

NOTICE: With each equipment or set of equipments purchased, the distributor should furnish a Warranty Verification Certificate. It is necessary that this certificate accompany the equipment when it is returned for warranty repairs. Be sure that you receive it from your distributor.

Warranty Repairs

ADDRESS:

Collins Radio Company
Amateur Product Office
Cedar Rapids, Iowa

INFORMATION NEEDED:

- (A) Type number, name and serial number of equipment
- (B) Date of delivery of equipment
- (C) Date placed in service
- (D) Number of hours of service
- (E) Nature of trouble
- (F) Cause of trouble if known
- (G) Name of distributor from whom the equipment was purchased.

Equipment returned to the Service Agency or Collins for warranty repair must be accompanied with the Warranty Verification Certificate.

HOW TO ORDER REPLACEMENT PARTS:

When ordering replacement parts, please furnish the following information insofar as applicable:

INFORMATION NEEDED:

- (A) Quantity required
- (B) Collins part number (9 or 10 digit number) and description
- (C) Item or symbol number obtained from parts list or schematic
- (D) Collins type number, name and serial number of principal equipment
- (E) Unit subassembly number (where applicable)



instruction book

30L-1 R-F Linear Amplifier

©Collins Radio Company 1961, 1962, 1964, 1965

TABLE OF CONTENTS

Section		Page
I	INSTALLATION	1-1
1.1	Unpacking	1-1
1.2	Power Transformer Connections	1-1
1.3	Cabling	1-1
1.3.1	Traveling Station	1-1
1.3.2	Home Station	1-1
1.3.3	KWM-1 Serial Numbers Above 861	1-5
1.3.4	KWM-1 Serial Numbers Below 861	1-5
1.4	Installation with Other Makes of Exciters	1-5
II	OPERATION	2-1
2.1	Operation in Amateur Bands	2-1
2.2	Operation with Other Makes of Exciters	2-1
2.3	Operation Outside Amateur Bands	2-1
III	PRINCIPLES OF OPERATION	3-1
3.1	General	3-1
3.2	Input Circuits	3-1
3.3	Output Circuits	3-1
3.4	Power Supply Circuits	3-1
3.5	Safety Interlock Circuits	3-1
3.6	Power Control Circuits	3-1
3.7	ALC Circuits	3-1
3.8	Metering Circuits	3-2
IV	MAINTENANCE	4-1
4.1	General	4-1
4.2	Removal of Cabinet and Covers	4-1
4.3	Blower Lubrication	4-1
4.4	Alignment of R-F Input Circuits	4-1
4.5	Meter Lamp Replacement	4-2
4.6	Tube Replacement	4-2
4.7	Tune Meter Adjustment	4-2
4.8	ALC Threshold Adjustment	4-3
V	SPECIFICATIONS	5-1
VI	PARTS LIST	6-1
VII	ILLUSTRATIONS	7-1

LIST OF ILLUSTRATIONS

Figure		Page
1-1	Interconnections with KWM-2/2A Traveling Station (C724-06-5)	1-0
1-2	Interconnections with KWM-2/2A Home Station (C724-04-5)	1-2
1-3	Interconnections with KWM-1 (C724-05-5)	1-3
1-4	Interconnections with S-Line (C724-07-5)	1-4
2-1	30L-1 Operating Controls (C724-08-P)	2-0
3-1	30L-1 Block Diagram (C724-02-4)	3-0
3-2	Control and Interlock Circuits (C724-03-4)	3-2
4-1	Location of Adjustments (C724-10-P)	4-1
6-1	R-F and Power Supply Compartments, Parts Location (C724-12-P)	6-0
6-2	Input Circuitry, Parts Location (C724-11-P)	6-3
7-1	Connector Assembly Instructions (C724-14-X)	7-1
7-2	30L-1 Schematic Diagram (C724-01-6)	7-3

LIST OF TABLES

Table		Page
1-1	Equipment Furnished with 30L-1	1-1
2-1	Multimeter Scale Values	2-1
4-1	Frequency Coverage Allowable by Realignment	4-2

SECTION I
Installation

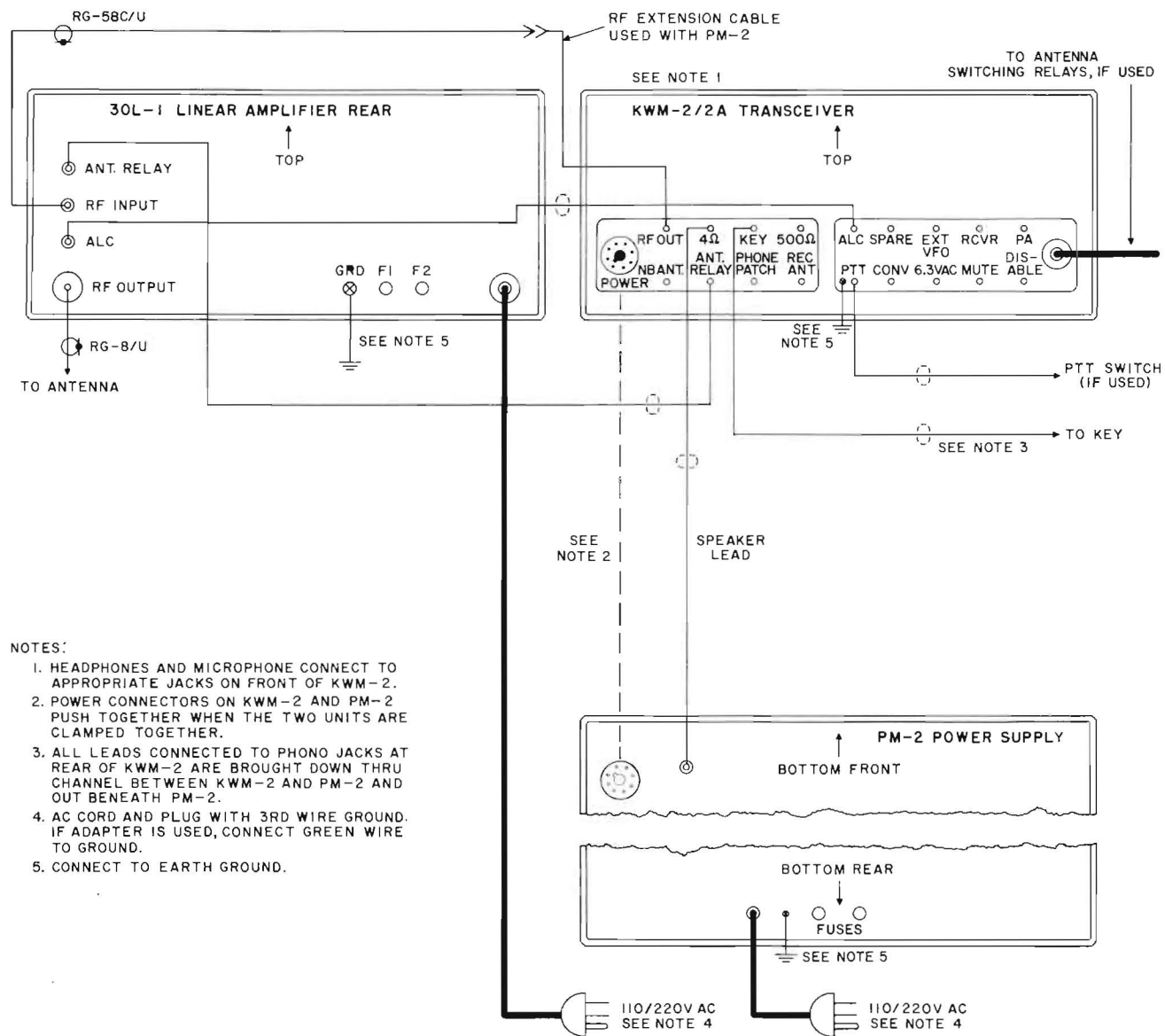


Figure 1-1. Interconnections with KWM-2/2A Traveling Station

SECTION I INSTALLATION

1.1 UNPACKING.

Carefully lift the amplifier out of the packing material. Examine for visible damage. If the amplifier has been damaged in shipment, save box and packing material, and notify the transportation company. Fill out and mail the equipment registration card.

Lift the amplifier cabinet lid. Loosen the ten screws in the r-f compartment cover, slide it forward, and lift off. Remove the packing material around the tubes. Replace the cover, and tighten screws. Lower the lid.

Check tuning controls and switches for freedom of action. Check the equipment included with the amplifier against table 1-1.

TABLE 1-1. EQUIPMENT FURNISHED WITH 30L-1

QUANTITY	DESCRIPTION	FUNCTION	PART NUMBER
2	Shielded cables, 4 feet long, with phono plug on each end	Alc and antenna relay cables	426-2027-00
1	RG-58C/U cable, 4 feet long, with phono plug on each end	R-f input cable	426-5076-00
6	Fuses, 8-ampere	Spares	264-4110-00
1	A-c power plug adapter	A-c power	368-0138-00
1	UG-21D/U coaxial plug	R-f output connector	357-9261-00
1	Number 6 Bristo wrench	Knob removal	024-9730-00
1	Number 8 Bristo wrench	Knob removal	024-0019-00
1	Coaxial plug (Amphenol type 82-835)	Right-angle cable plug	357-9113-00
1	Instruction book	Instruction book	523-0122-00
1	Log book	Station log	523-0755-820

1.2 POWER TRANSFORMER CONNECTIONS.

The 30L-1 is shipped with the transformer primary connected for 115 volts a-c. If 230-volt a-c operation is planned, the primary connections must be changed on terminal board TB1. Refer to figure 7-2. This board is located at the bottom of the power supply compartment. The a-c power cord is connected to this board. To obtain access, refer to paragraph 4.2.

WARNING

DO NOT BLOCK INTERLOCK SWITCHES. Dangerous voltages are present in this equipment. The high voltage is interlocked with the amplifier covers. Make no attempt to put the amplifier into service until all compartment covers are in place.

1.3 CABLING.

Interconnections with other station equipments are described in the following paragraphs. Assembly instructions for type N connectors, such as the UG-21D/U, are shown in figure 7-1.

1.3.1 TRAVELING STATION.

The 30L-1 is particularly applicable to traveling station use in conjunction with portable transceivers such as the KWM-2/2A. Refer to figure 1-1. IN THIS SERVICE. MAKE SURE THE TRANSFORMER PRIMARY IS CONNECTED FOR PROPER LINE VOLTAGE.

1.3.2 HOME STATION.

Connect to KWM-2/2A, KWM-1, or S-Line as shown in figures 1-2, 1-3, and 1-4.

SECTION I
Installation

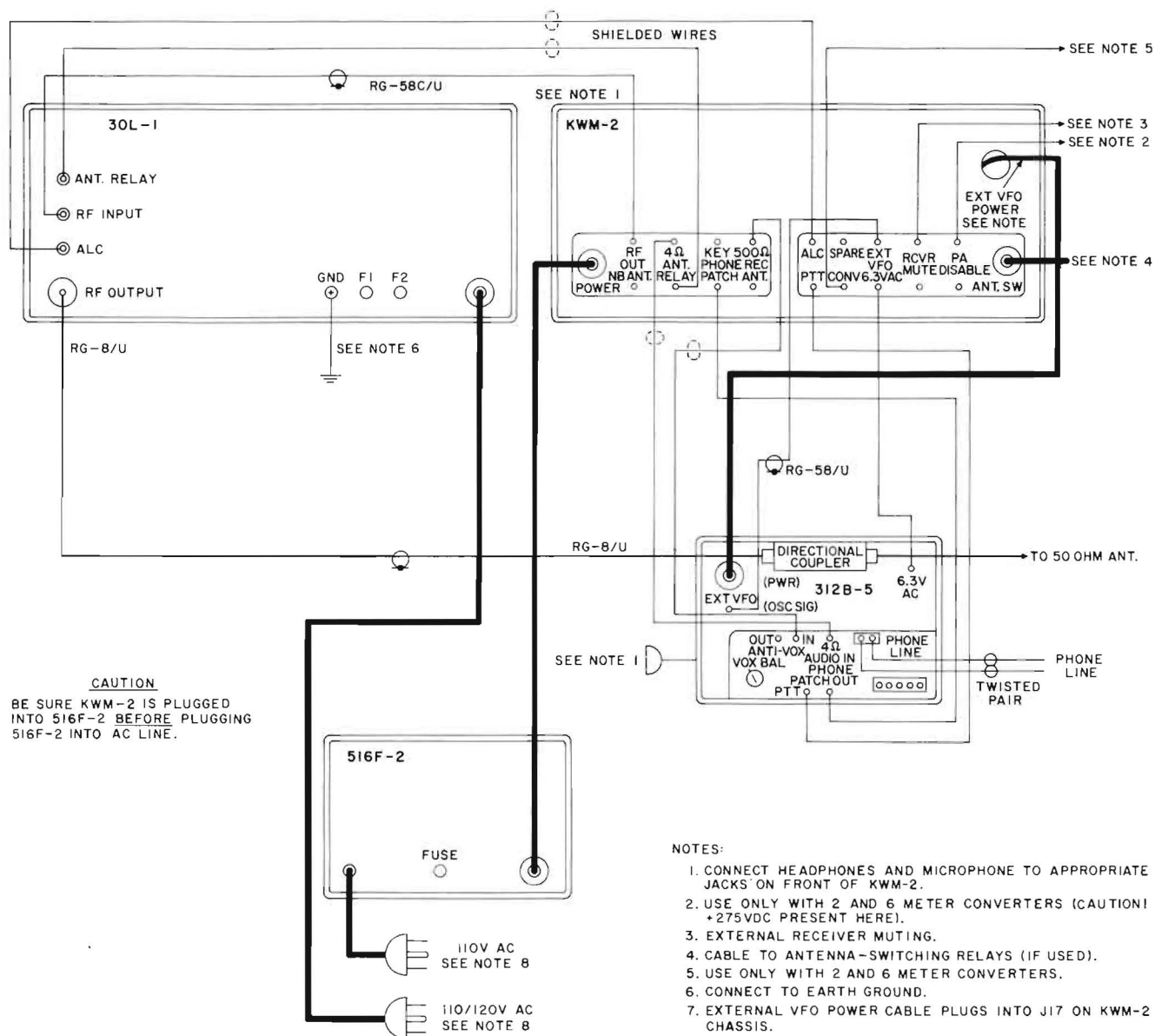


Figure 1-2. Interconnections with KWM-2/2A Home Station

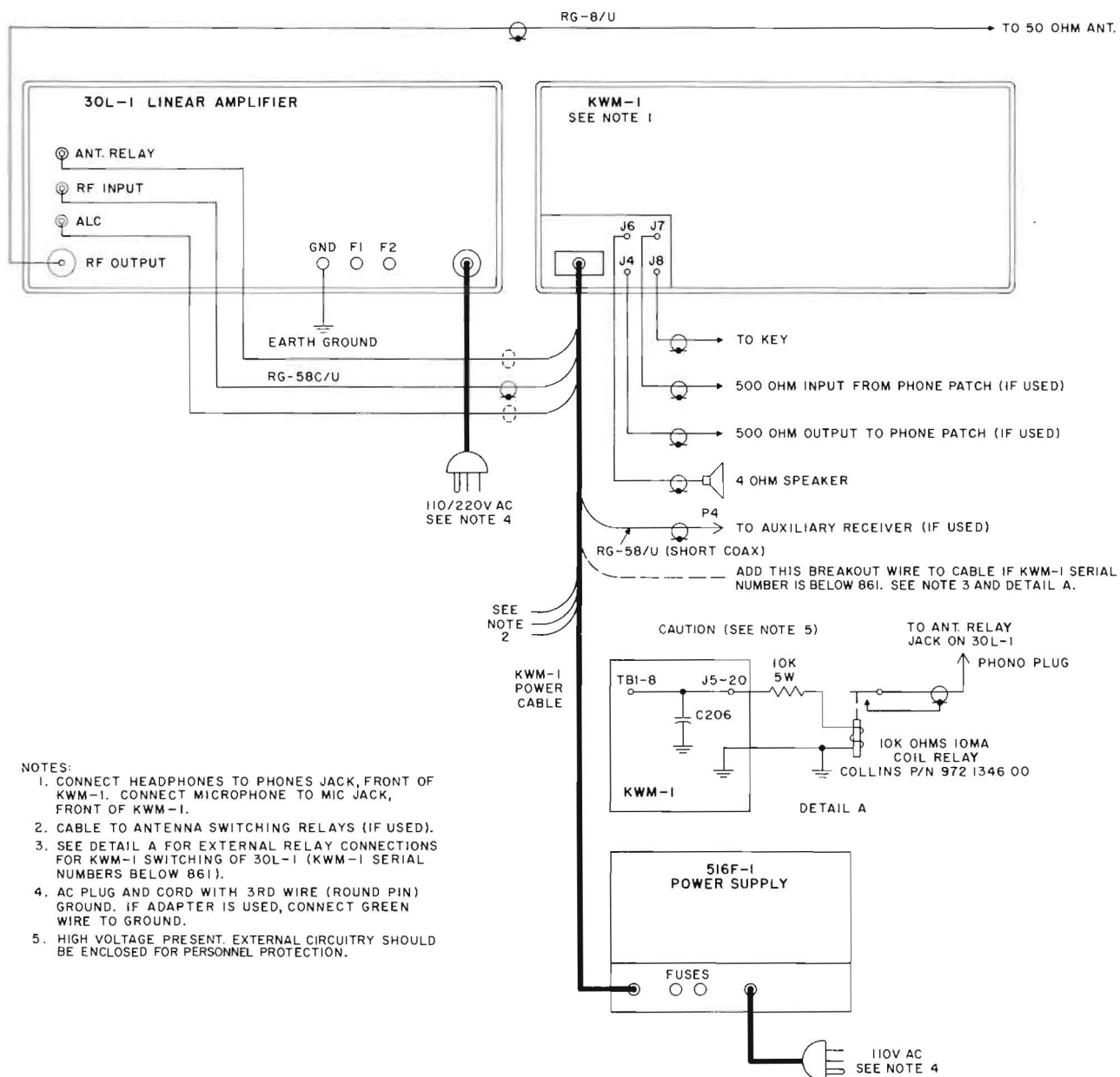


Figure 1-3. Interconnections with KWM-1

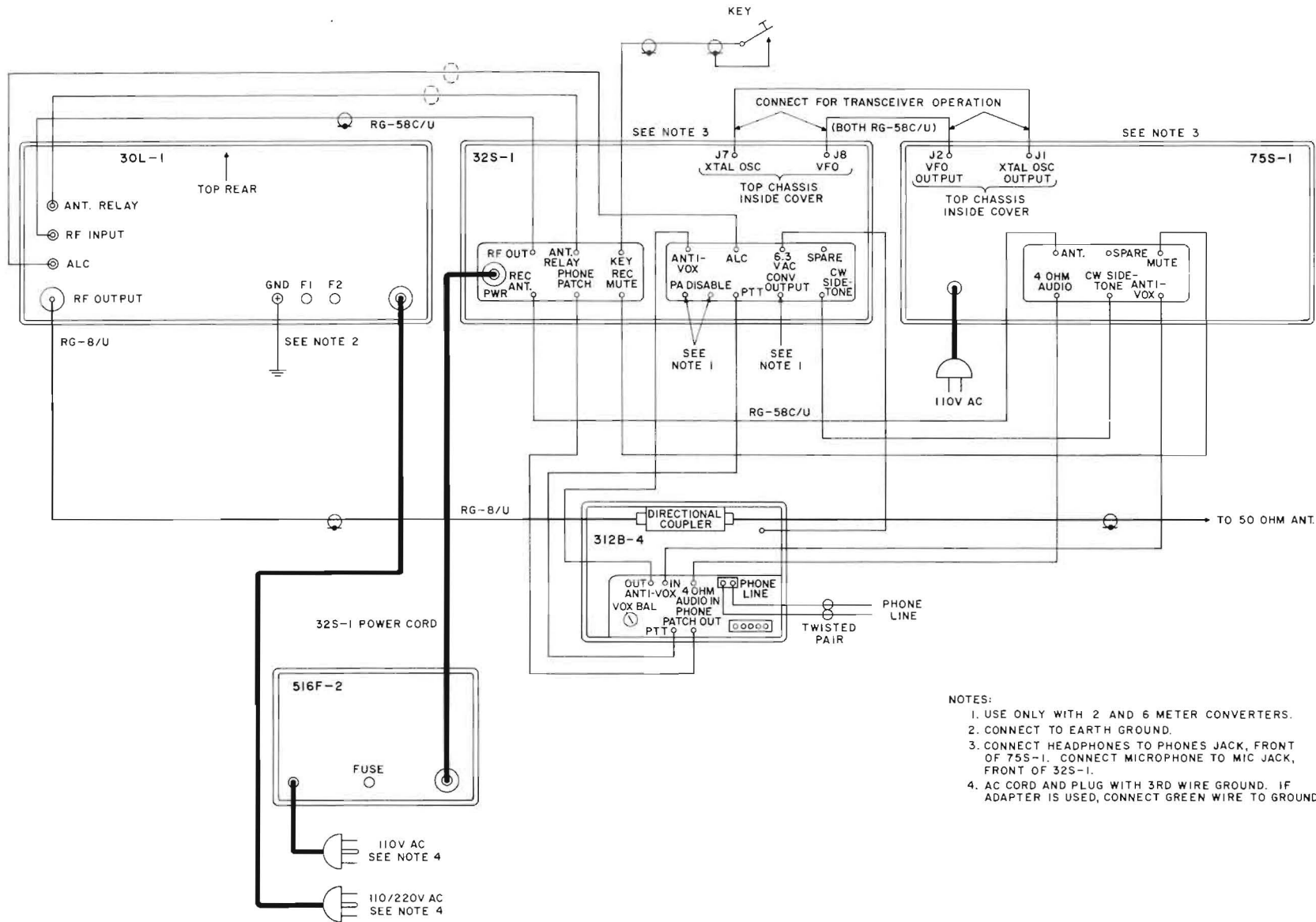


Figure 1-4. Interconnections with S-Line

1.3.3 KWM-1 SERIAL NUMBERS ABOVE 861.

If KWM-1 models above serial number 861 are used with the 30L-1, it will be necessary to bring out alc and "ground-on-transmit" connections from the S16F-1 power cable plug, P-1, as shown in figure 1-3. Make the alc connection to terminal 19, and the "ground-on-transmit" connection to terminal 20. Use a shielded wire, and connect to 30L-1 ALC and ANT. RELAY jacks with phono plugs.

1.3.4 KWM-1 SERIAL NUMBERS BELOW 861.

If models below serial number 861 are used with the 30L-1, it is necessary to make connections inside the KWM-1 for alc and antenna relay control.

- a. Use an ohmmeter to locate the feedthrough capacitor, C169, which is connected to pin 19 of J5.
- b. Connect a wire from this feedthrough capacitor to pin 7 of tube socket XV10.
- c. Using an ohmmeter to trace the wiring, locate the feedthrough capacitor, C206, which is connected to terminal 20 of J5 in KWM-1.
- d. Connect a wire from terminal 8 of TB1 in KWM-1 to C206.
- e. Make corresponding breakout connection to P1 terminal 19 with shielded wire, and connect to the 30L-1 ALC jack with a phono plug.
- f. Refer to figure 1-3, Detail A. External to the KWM-1, connect a 10,000-ohm, 5-watt resistor and a

relay coil in series from J5 terminal 20 to a ground on the rear of the KWM-1 chassis. Use a relay, such as Collins part number 972-1346-00, with a 10,000-ohm, 10-ma coil, and a set of normally open contacts. g. Connect the normally open contacts through a piece of shielded wire and a phono plug to the 30L-1 ANT. RELAY jack.

WARNING

BE CAREFUL to protect the operator from the 260-B+ present on the relay coil and resistor connections. It is recommended that this circuitry be enclosed in a suitable shield box.

1.4 INSTALLATION WITH OTHER MAKES OF EXCITERS.

Connect the r-f output of the exciter to the RF INPUT jack on the 30L-1. Existing antenna switching equipment between receiver and exciter may be left intact. To transmit, a ground must be supplied to the ANT. RELAY jack on the 30L-1. This removes blocking bias from the 811A tubes and energizes the internal antenna relay. Due to the variety of circuits involved, specific instructions for use of alc cannot be given. A detailed study of paragraph 3.7 will be helpful if it is desired to utilize the alc provisions in the 30L-1.

SECTION II
Operation

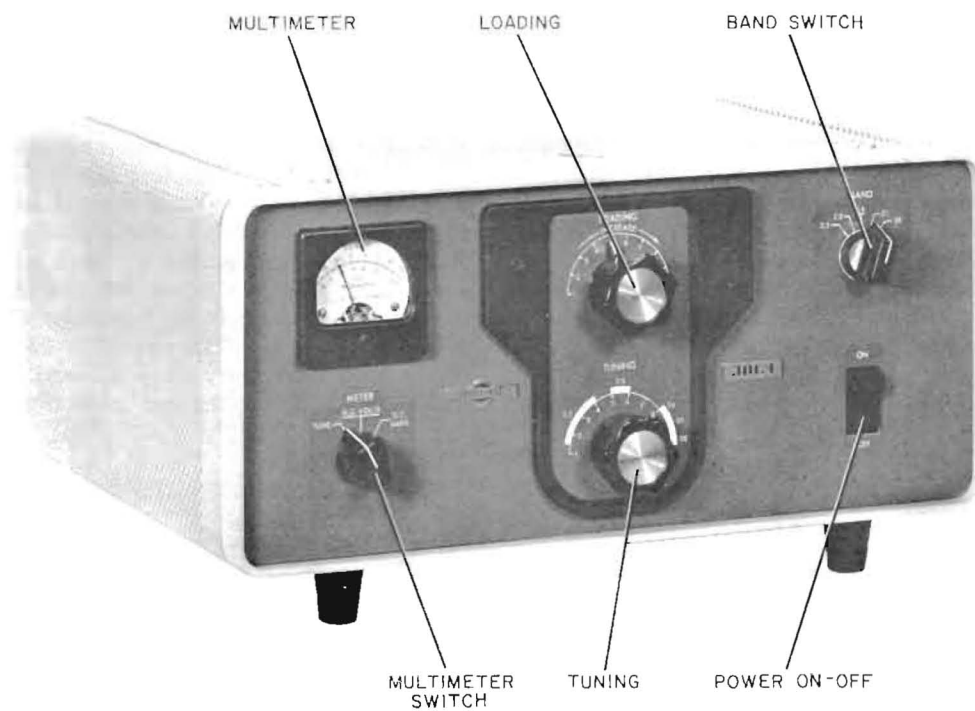


Figure 2-1. 30L-1 Operating Controls

SECTION II OPERATION

2.1 OPERATION IN AMATEUR BANDS.

Table 2-1 shows normal and full-scale meter readings. If the exciter is a KWM-2/2A or S-line, set exciter **BIAS ADJUST** to produce an idling plate current of 50 ma. Tune and load according to exciter instruction book.

a. Connect the antenna for the band in use to the RF **OUTPUT** jack on the 30L-1. (When the ON-OFF switch is in the OFF position, the transfer relay in the 30L-1 connects the antenna to the exciter.)

b. Make sure the ON-OFF switch in the 30L-1 is in the OFF position as shown in figure 2-1.

c. Tune and load the exciter into the antenna. If the antenna does not present a nearly 50-ohm resistive load, the exciter can be tuned and loaded into a 50-ohm dummy load, such as the DL-1. When switched to the input of the 30L-1, the exciter will then remain in tune.

d. If using a Collins exciter, switch back to TUNE position, and set MIC GAIN to off position.

e. Set the 30L-1 METER switch to the TUNE position.

f. Set BAND switch to same band as that of the exciter, **LOADING** control to 1 on the dial, and **TUNING** control to white area for the band in use.

g. Press the 30L-1 ON-OFF switch to the ON position.

h. Set MIC GAIN to about 3/4 of full scale. (When using exciters other than KWM-2/2A or S-Line types, set microphone gain or carrier insertion control to provide approximately 20 watts drive to the 30L-1.)

i. Immediately adjust **TUNING** control for multimeter dip.

j. Alternately adjust **TUNING** and **LOADING** controls for zero multimeter reading. The meter will indicate zero at the dip when the amplifier is properly tuned and loaded. Always make the **TUNING** adjustment for meter dip as the last adjustment.

k. Switch the exciter to the desired sideband or to CW, and reduce exciter MIC GAIN control to normal

operating level. The station is now ready to operate at rated power input.

1. Once the equipment has been tuned up on a given frequency, the 30L-1 may be switched in or out of the circuit at will by operating the ON-OFF switch. Output power from the amplifier is available instantly with no warm-up period required.

CAUTION

DO NOT operate the 30L-1 into a load presenting a vswr greater than 2 to 1. The equipment may not function properly and damage may result. DO NOT operate the amplifier in continuous key-down condition at full input for more than 30 seconds. The power supply may be damaged. DO NOT use the 30L-1 in FSK, AM, or FM service. DO NOT use slow-blow fuses, or fuses larger than the 8-ampere type supplied.

2.2 OPERATION WITH OTHER MAKES OF EXCITERS.

Tune according to the procedure outlined in paragraph 2.1. If alc is not used, be careful not to overdrive either the exciter or the final amplifier. Normal plate current meter readings for the 30L-1 are from 300 to 350 ma on voice peaks. Actual plate current under these conditions will peak at approximately 600 to 700 ma. Be sure the exciter is capable of producing the required drive without excessive distortion. If not, the amplifier may be operated at reduced level.

2.3 OPERATION OUTSIDE AMATEUR BANDS.

Operation outside amateur band limits requires retuning of the 30L-1 input circuits. This is necessary to present the proper load impedance to the exciter. For procedure, refer to paragraph 4.4.

TABLE 2-1. MULTIMETER SCALE VALUES

METER SWITCH SETTING	FULL-SCALE INDICATION	NORMAL INDICATION
Tune	Not applicable	Zero when 30L-1 is properly loaded
D. C. VOLTS	2000 volts	1800 volts (No modulation) 1600 volts (At rated load)
D. C. AMPS	1.0 amp (1000 ma)	600 ma (Key down CW) 300-350 ma (SSB voice peaks) 110 ma (Keyed, no excitation)

SECTION III
Principles of Operation

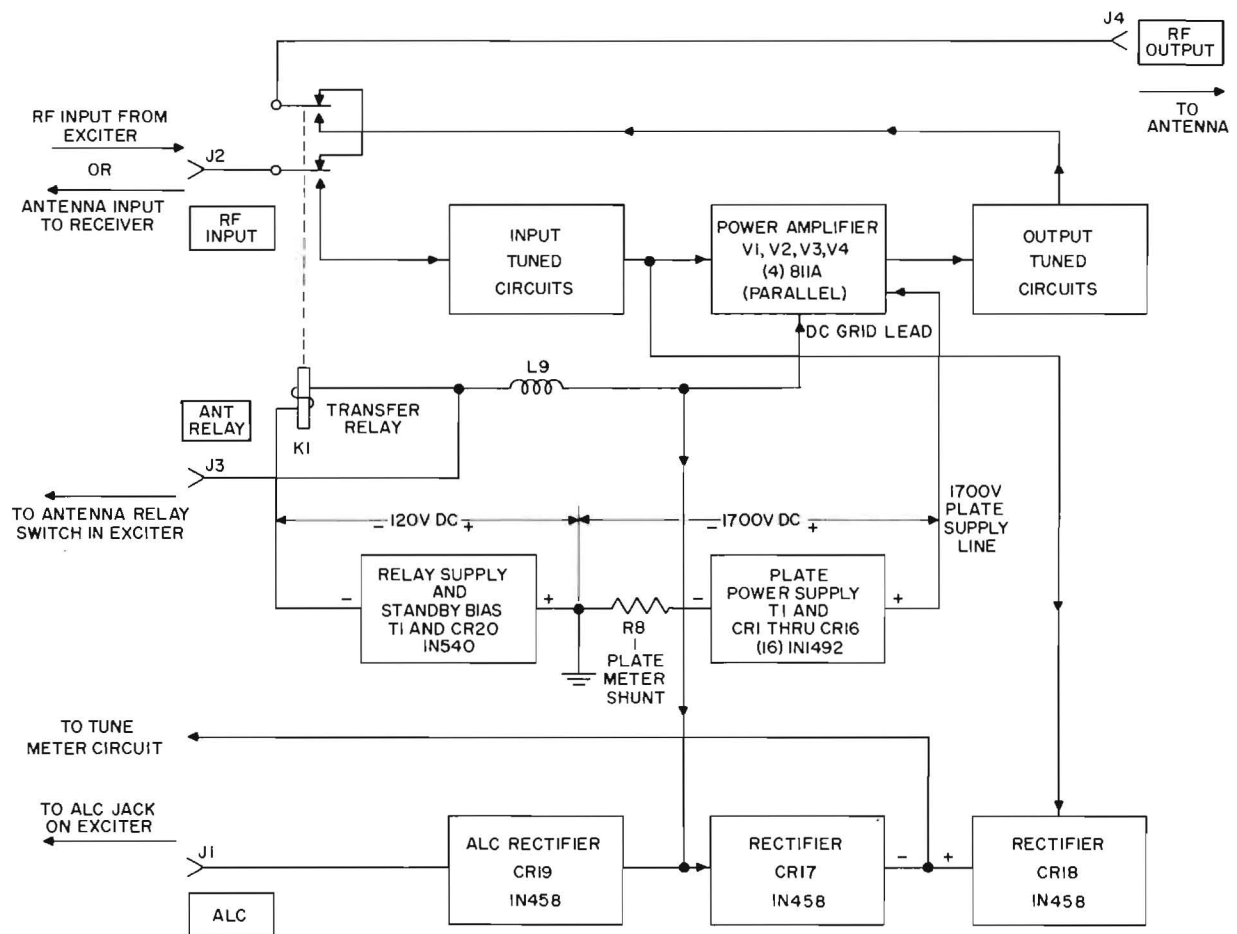


Figure 3-1. 30L-1 Block Diagram

SECTION III PRINCIPLES OF OPERATION

3.1 GENERAL.

The 30L-1 is a portable r-f linear power amplifier, including plate power and bias supplies. It is capable of 1000 watts PEP input power in SSB or 1000 watts d-c input in CW service with any exciter (such as the KWM-1, KWM-2/2A, or 32S-1) capable of 70 watts PEP output. It covers the amateur bands between 3.5 and 29.7 mc. In addition, the amplifier may be operated outside the amateur bands over certain ranges of frequency. These ranges are specified in table 4-1. The power amplifier stage uses four 811A triodes connected in parallel with cathode drive.

3.2 INPUT CIRCUITS.

Refer to figures 3-1 and 7-2. Broadband pi-network circuits couple the exciting signal into the cathode circuits of the power amplifier tubes. The tuned input circuits provide increased efficiency, reduced distortion, and a better impedance match for the exciter than normally would be obtained with an untuned input. Tuning adjustments are not required except for operation outside the amateur bands.

3.3 OUTPUT CIRCUITS.

The plate circuit of the power amplifier is tuned by a pi network consisting of C32, L9, L10, and C33. Capacitor C32 resonates the tank circuit at the frequency in use. It is adjusted by the TUNING control on the front panel. The four-gang capacitor, C33, is adjusted by the LOADING control to match the pi-network circuit to the impedance presented by the antenna and feed system in use. Output from the plate tank circuit is connected through the contacts of antenna changeover relay, K1, to the antenna when the control circuits are energized.

3.4 POWER SUPPLY CIRCUITS.

Two d-c power supplies and one a-c filament supply are included in the 30L-1. The amplifier may be connected to a 115-volt single-phase or to a 230-volt, three-wire, single-phase source. Where practical, the 230-volt, three-wire connection is recommended. Power transformer T1 has two primary windings. These windings are connected in parallel for 115-volt operation, and in series for 230-volt operation. The 8.3-volt secondary winding provides filament power for the 811A tubes through r-f choke L8. It also powers the pilot lamp in the meter. Another secondary winding applies voltage through surge resistor R9 to semiconductor rectifier CR20. This is a half-wave circuit connected to furnish blocking bias to the amplifier tubes under receive conditions and operating bias when transmitting. It also furnishes power for changeover relay K1. Voltage from the third secondary winding is

applied to two semiconductor rectifier strings connected in a full-wave voltage doubler configuration. These strings consist of CR1-CR8, C44-C51 in one string, and CR9-CR16, C52-C59 in the other. The parallel capacitors equalize the reverse voltages impressed across the diode junctions and protect against damage by transients. The output of this supply provides approximately 1600 volts d-c under load for the amplifier tube plates.

3.5 SAFETY INTERLOCK CIRCUITS.

The r-f and power supply compartment covers operate safety interlock switches for operator protection. Switches S5 and S7 are located in the power supply compartment. Switch S6 is located in the r-f compartment. Cover removal closes these switches and shorts the high voltage to ground. This arrangement protects the operator from accidentally coming in contact with high-voltage d-c which is present in either compartment.

WARNING

DO NOT BLOCK INTERLOCK SWITCHES.
Contact with voltages in this equipment can be fatal. Be sure to disconnect the a-c power plug before removing any of the covers.

3.6 POWER CONTROL CIRCUITS.

Refer to figure 3-2. The front-panel ON-OFF switch breaks one side of the a-c line in the OFF position. When operated to the ON position, a-c power is applied to the power transformer primaries and the tube-cooling fan B1. Overload protection is provided by eight-ampere fuses F1 and F2. These are used for both 115-volt a-c and 230-volt a-c operation.

3.7 ALC CIRCUITS.

Automatic load control (alc) is a compressor circuit operating at radio frequencies. In the 30L-1, the grid-to-plate capacitance of the amplifier tubes in conjunction with capacitors C22, C23, C24, and C25 form capacitive voltage dividers. Under modulation, an r-f voltage is developed across these dividers and L3. It is coupled to the alc rectifier CR19 through capacitor C72. The r-f voltage is rectified and filtered to produce a negative d-c control voltage which is proportional to the modulation level. (The load resistor for CR19 must be provided by the exciter alc circuits.) This voltage is applied to the control grid of a low-level r-f amplifier tube or tubes in the exciter. The time constants of these circuits have a fast

SECTION III

Principles of Operation

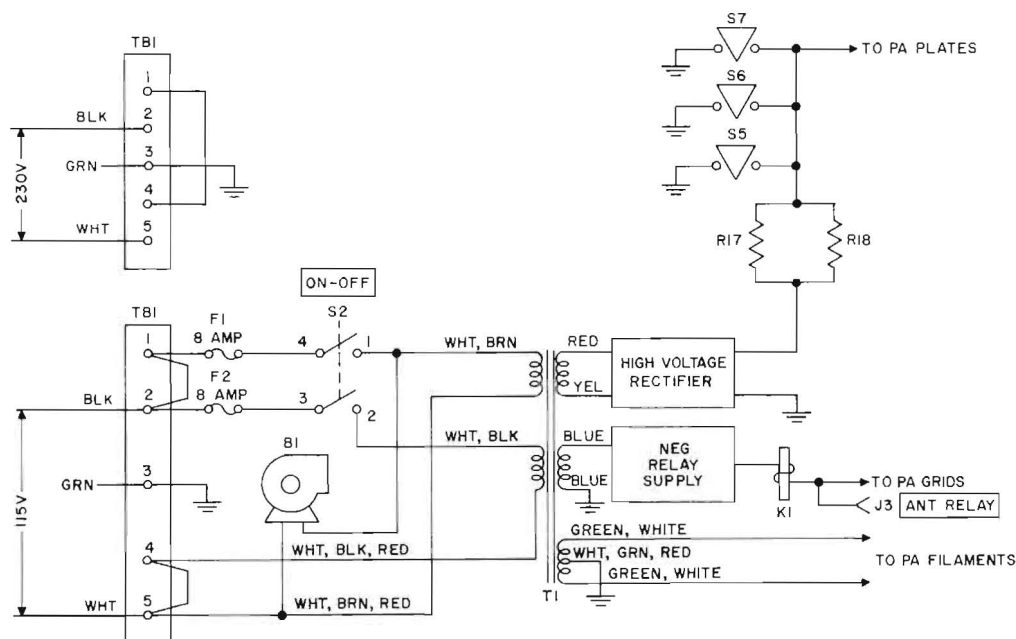


Figure 3-2. Control and Interlock Circuits

attack, slow-release characteristic. The alc threshold is controlled by the amount of reverse bias on CR19. This voltage is developed across R7 in the plate supply bleeder network, and varied by potentiometer R16. It is adjusted at the factory for optimum operation in conjunction with the internal alc circuits of excitors such as the KWM-1, KWM-2/2A, or 32S-1. Normally it will not need readjustment.

This system allows a high average level of modulation and optimum power output from the amplifier, within the rated limits of distortion.

3.8 METERING CIRCUITS.

One section of the METER switch, S3, selects the output voltage from a tuning and loading bridge circuit.

This circuit consists of the power amplifier tubes, CR17, CR18, and the associated load resistors and filter networks. The bridge is balanced when the plate circuit TUNING and LOADING controls are adjusted to present the proper load impedance to the power amplifier plates. The meter then will read zero.

The second section of the meter switch connects the meter to the plate supply through a four-megohm multiplier resistor to indicate the d-c voltage output. It is read on the D.C. KILOVOLT scale.

The third section of the meter switch connects the meter, through R10, across shunt, R8. This indicates power amplifier plate current. It is read on the D.C. AMPS scale.

SECTION IV MAINTENANCE

4.1 GENERAL.

Adjustment of the r-f input circuits requires the following equipment:

a. R-f wattmeter and directional coupler, such as are included in the 312B-4 or 312B-5 Station Controls, or the 302C-3 Directional Wattmeter.

b. 50-ohm, 500-watt, nonreactive dummy load. (For short tests where key-down conditions do not exceed 30 seconds, the DL-1 Dummy Load can be used when applicable.)

A fuse consisting of a number 30 wire in the center-tap ground return of the filament winding of T1 is included to protect the PA tubes from excessive plate current. The fuse is connected between the two outer lugs of a terminal strip located near R11 in the power supply compartment (refer to figure 6-1). Under some conditions, the amplifier may appear to function normally even though this fuse has blown; however, this causes hum to appear on the output signal. Check for shorts in the filament circuit.

4.2 REMOVAL OF CABINET AND COVERS.

a. Lift the cabinet lid, and remove the two Phillips-head screws located at the top-front edge of the cabinet. Remove the four feet and the Phillips-head screw located midway between the rear feet. Push the amplifier forward from the rear until the front panel projects from the cabinet about a half inch. Grasping the front panel at the edges, carefully slide the amplifier out of the cabinet, making sure the a-c power cord clears.

b. To remove the r-f compartment upper cover, loosen the ten screws about three turns, slide the cover toward the front panel, and lift off.

c. To remove the power supply compartment upper cover, remove screws located about the edges of the cover.

d. To remove the bottom cover, remove two round Phillips-head screws from each end of the cover and three flat-head screws near the middle of the cover, and lift off.

4.3 BLOWER LUBRICATION.

Every 1000 hours of operation (or 6 months, whichever comes first), lubricate the blower motor bearings with three or four drops of sewing machine oil. Do not overlubricate.

4.4 ALIGNMENT OF R-F INPUT CIRCUITS.

a. Remove the amplifier from its cabinet as outlined in paragraph 4.2. Do not remove any of the covers. To align for amateur band coverage, proceed as follows:

b. Connect a directional wattmeter (312B-4/5 station control wattmeter, 302C-3 directional wattmeter, or equivalent) between the exciter output and the RF INPUT jack, J2, on the 30L-1. Connect a 50-ohm, 1000-watt dummy load to R-F OUTPUT jack, J4.

c. Tune and load the 30L-1 at 28.5 mc. Position the 30L-1 METER switch to the TUNE position.

d. Apply 30 watts of forward drive power to the 30L-1 (as monitored on the wattmeter installed in step b above.) When using the KWM-2/2A or S-Line

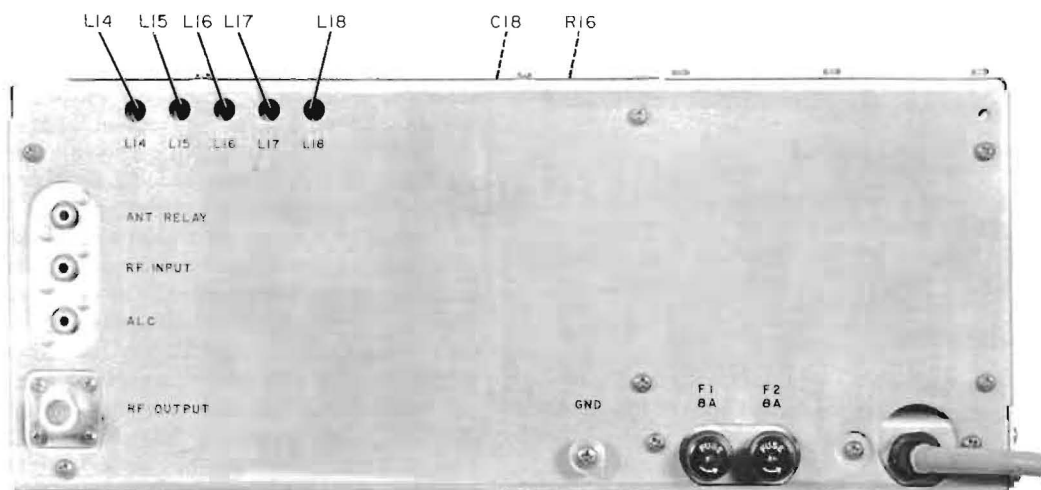


Figure 4-1. Location of Adjustments

equipment, this can be done by positioning the EMIS-
SION switch to the LOCK KEY position and adjusting
the MIC GAIN control to the desired level.

e. Tune L14 until minimum reflected power is indi-
cated on the wattmeter installed in step b above,
readjusting the exciter as necessary to maintain 30
watts of forward drive power. Continue adjusting L14
for minimum reflected power (the reflected power
level should not exceed 3.3 watts). Refer to figure
4-1 for location of L14.

f. Repeat the above procedure at the middle fre-
quency of each band, adjusting L15, L16, L17, and
L18 when aligning the 21.0-, 14.0-, 7.0-, and 3.5-mc
bands respectively.

For general coverage, use the same procedure as
above, except set the exciter to a frequency which
is in the middle of the desired band. Useful bandwidth
at the new alignment frequencies is approximately
the same as that for the amateur bands. Do not
attempt alignment to place the new operating bands
outside the ranges listed in table 4-1 for the BAND
switch positions indicated. Also, do not attempt
amateur band operation on a BAND switch position
for which the tuned circuits have been realigned for
out-of-band operation.

TABLE 4-1
FREQUENCY COVERAGE ALLOWABLE
BY REALIGNMENT

BAND SWITCH SETTINGS	LOWER LIMIT (mc)	UPPER LIMIT (mc)
3.5	3.4	6.0
7.0	6.0	9.5
14	9.5	16.0
21	16.0	22.0
28	22.0	30.0

4.5 METER LAMP REPLACEMENT.

To replace the meter lamp, remove the bracket to
which the socket is fastened. It is held by a small
machine screw located at the rear of the meter.
Replace the lamp with a type 47 or equivalent.

4.6 TUBE REPLACEMENT.

The tubes may be replaced without removing the ampli-
fier cabinet by removing the r-f compartment top cover
and installing new tubes from the top. The following is
an alternate method which provides better access to the
tube sockets.

Remove the cabinet, r-f compartment top cover, and
bottom cover as outlined in paragraph 4.2. Disconnect

plate connectors and remove old tubes. Install the
upper pair of replacements from the top of the ampli-
fier. Install the lower pair from the bottom. The
locating pin on the base of each of the tubes should
point away from the power supply compartment. Attach
plate leads, making sure they clear other components.
Replace covers and cabinet.

WARNING

DO NOT BLOCK INTERLOCK SWITCHES.
Dangerous voltages are present in this equip-
ment. The high voltage is interlocked with the
amplifier covers. Make no attempt to put the
amplifier into service until the procedure out-
lined above has been completed.

4.7 TUNE METER ADJUSTMENT.

a. Make normal connections between the exciter and
30L-1.

b. Connect a 50-ohm, 1000-watt dummy load to RF
OUTPUT jack J4.

c. Connect the vertical input of a wide-band oscil-
loscope across the dummy load.

d. Introduce a two-tone audio input signal (1200
and 1900 cps at approximately 15 mv) to the exciter
microphone input jack. If provisions are not available
to measure the 15-mv signal level, the circuit shown
in figure 4-2 may be used. Here, both audio oscil-
lators are set at 1-volt rms output, with one audio
oscillator generating a 1200 cps tone and the other
a 1900 cps tone.

e. Tune and load the 30L-1 at 14.3 mc.

f. Position the 30L-1 METER switch to the TUNE
position, and decrease the drive level to zero (when
using the KWM-2/2A or S-Line equipment, this can
be done by positioning the MIC GAIN control com-
pletely counterclockwise).

g. Set up the exciter for upper sideband operation
(when using the KWM-2/2A or S-Line equipment this
can be done by positioning the function switch to the
USB position).

h. Monitoring the output waveform on the oscil-
loscope, increase the exciter output (when using the
KWM-2/2A or S-Line equipment this is done by turning
the MIC GAIN control in the clockwise direction)
until the 30L-1 output ceases to increase, or peaks
on the oscilloscope indication begin to flatten.

i. Make sure that the exciter and 30L-1 are tuned
properly by making fine adjustments to both units
until maximum output, as monitored on the oscil-
loscope, is obtained without peak flattening. The out-
put voltage across the dummy load should be not less
than 450 volts peak to peak (160 volts rms).

j. Adjust the exciter for approximately 20 watts
of drive (when using the KWM-2/2A or S-Line
equipment, this can be done by positioning the
function switch to the TUNE position and positioning
the MIC GAIN control approximately 3/4 fully clock-
wise). (An access hole is provided to adjust C18
through the top cover of the 30L-1 with the cabinet

lid raised. Refer to figure 6-2 for location of C18. Adjust C18 with an alignment tool to produce a reading of zero on the 30L-1 multimeter.



4.3 ALC THRESHOLD ADJUSTMENT.

a. Perform steps a, b, d, and e of paragraph 4.7. Omit step c.

b. Disconnect alc cable between exciter and 30L-1.

c. Using USB or LSB emission, increase drive until indicated alc is about 4 db (S-4) on exciter meter.

d. Reconnect alc cable, and adjust R16 with insulated tuning tool for a 3-db (one S-unit) increase in alc.

Adjustments to tune meter and alc circuits should not be made unless the need has been clearly determined. If trouble is experienced, check PA tubes and exciter first. Improper adjustments can result in damage to amplifier and a distorted output signal. Do not attempt to make adjustments without proper test equipment.

SECTION V SPECIFICATIONS

Size	6-9/16 in. high, 14-3/4 in. wide, 13-3/4 in. deep (overall).
Weight	38 pounds.
Frequency range	3.5-29.7 mc, covering all amateur bands. By retuning input coils as necessary, the following general-coverage bands may be covered:

<u>FREQUENCY BAND</u>	<u>TOTAL COVERAGE</u>
3.5 mc	3.4-6.0 mc
7.0 mc	6.0-9.5 mc
14 mc	9.5-16.0 mc
21 mc	16.0-22.0 mc
28 mc	22.0-30.0 mc

Mode	SSB or CW
Type of Service	SSB - continuous voice modulation. CW - 50-percent duty cycle (continuous key-down conditions not to exceed 30 seconds duration).
Plate power input	CW - 1000 watts. SSB - Nominal PEP input of 1000 watts with speech. Third order distortion products at this level are at least 30 db down from signal.
Drive power requirements	70 watts.
Primary power requirements	230 volts a-c $\pm 10\%$, 3-wire, single phase, at 7.5 amperes max, or 115 volts a-c $\pm 10\%$ at 15 amperes max, 50-400 cps. Operation from a line frequency other than 50-60 cps requires an auxiliary 60-cps supply for fan motor.
Input impedance	52 ohms.
Output impedance	52 ohms unbalanced with vswr not to exceed 2 to 1 on the amateur bands.
Noise level	40 db down from output signal with 1-kw single-tone input.
Harmonic output	All harmonics at least 40 db down from output signal.
Vacuum tubes	Type 811A triodes (4).
Available accessories	Model 351E-4 mounting plate (Collins part number 522-1482-003). This plate can be used when installing the 30L-1 in an airplane, boat, or similar location requiring a rigid mount. A luggage-type carrying case is also available.

SECTION VI
Parts List

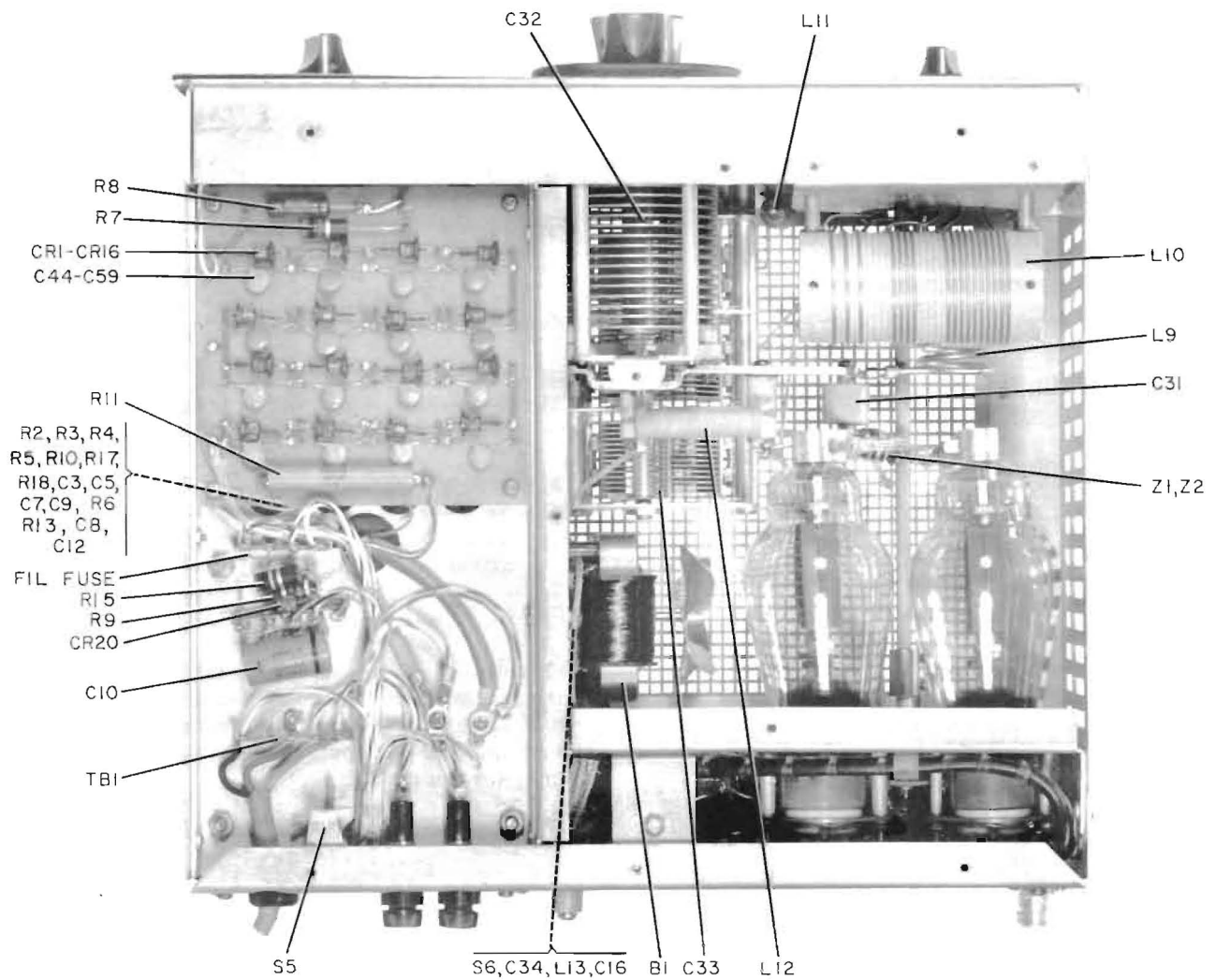


Figure 6-1. R-F and Power Supply Compartments, Parts Location

SECTION VI
PARTS LIST

30L-1 R-F Linear Amplifier

ITEM	DESCRIPTION	COLLINS PART NUMBER	ITEM	DESCRIPTION	COLLINS PART NUMBER
30L-1 R-F LINEAR AMPLIFIER		522-2375-00	C45 thru C59	CAPACITOR, FIXED, CERAMIC: same as C44	913-3009-00
B1	FAN, AXIAL: 4 blades; 115 v a-c, 60 cps, single phase, 3200 rpm; cw rotation	547-3702-00	C60	CAPACITOR, FIXED, MICA: 82 uuf $\pm 5\%$, 500 v d-c; Electro Motive part no. DM15E820-01J	912-2810-00
C1	CAPACITOR, FIXED, CERAMIC: 10,000 uuf $\pm 100\%$ -20%, 500 v d-c; Sprague Electric of Wisconsin	913-3013-00	C61	NOT USED	
C2	CAPACITOR, FIXED, CERAMIC: same as C1	913-3013-00	C62	CAPACITOR, FIXED, MICA: 510 uuf $\pm 5\%$, 300 v d-c; Electro Motive Mfg. Co. part no. DM15F510J03	912-2867-00
C3	CAPACITOR, FIXED, ELECTROLYTIC: 100 uf -10% $\pm 100\%$, 45- v d-c; Sprague Electric Co. part no. D33647	183-1567-00	C63	CAPACITOR, FIXED, MICA: same as C22	912-2840-00
C4	CAPACITOR, FIXED, CERAMIC: 10,000 uuf $\pm 20\%$, 100 v d-c; Centralab Division of Globe Union part no. DA134-048CB	913-3922-00	C64	CAPACITOR, FIXED, MICA: same as C22	912-2840-00
C5	CAPACITOR, FIXED, ELECTROLYTIC: same as C3	183-1567-00	C65	CAPACITOR, FIXED, MICA: 180 uuf $\pm 5\%$, 500 v d-c; Electro Motive part no. DM15F111-01J	912-2834-00
C6	CAPACITOR, FIXED, CERAMIC: same as C4	913-3922-00	C66	CAPACITOR, FIXED, MICA: 330 uuf $\pm 5\%$, 500 v d-c; Electro Motive part no. DM15331-01J	912-2852-00
C7	CAPACITOR, FIXED, ELECTROLYTIC: same as C3	183-1567-00	C67	CAPACITOR, FIXED, MICA: same as C22	912-2840-00
C8	CAPACITOR, FIXED, ELECTROLYTIC: same as C3	183-1567-00	C68	CAPACITOR, FIXED, MICA: 220 uuf $\pm 5\%$, 500 v d-c; Electro Motive part no. DM15F221-01J	912-2840-00
C9	CAPACITOR, FIXED, ELECTROLYTIC: same as C3	183-1567-00	C69	CAPACITOR, FIXED, MICA: 150 uuf $\pm 5\%$, 500 v d-c; Electro Motive part no. DM15F151-01J	912-2828-00
C10	CAPACITOR, FIXED, ELECTROLYTIC: 10 uf -10% $\pm 100\%$, 250 v d-c; Sprague Electric Co. part no. D34441	183-1563-00	C70	CAPACITOR, FIXED, MICA: same as C65	912-2834-00
C11	CAPACITOR, FIXED, CERAMIC: same as C1	913-3013-00	C71	CAPACITOR, FIXED, CERAMIC: same as C35	913-1292-00
C12	CAPACITOR, FIXED, ELECTROLYTIC: same as C3	183-1567-00	C72	CAPACITOR, FIXED, MICA: same as C13	912-2792-00
C13	CAPACITOR, FIXED, MICA: 47 uuf $\pm 5\%$, 500 v d-c; Electro Motive part no. DM15E470-01J	912-2792-00	C73	CAPACITOR, FIXED, MICA: same as C14	912-2816-00
C14	CAPACITOR, FIXED, MICA: 100 uuf $\pm 5\%$, 500 v d-c; Electro Motive part no. DM15F101-01J	912-2816-00	C74	CAPACITOR, FIXED, CERAMIC: same as C1	913-3013-00
C15	CAPACITOR, FIXED, CERAMIC: same as C1	913-3013-00	C75	CAPACITOR, FIXED, MICA: same as C69	912-2828-00
C16	CAPACITOR, FIXED, CERAMIC: 0.005 uf $\pm 20\%$, 3000 v d-c; Centralab	913-4329-00	C76	CAPACITOR, FIXED, MICA: same as C14	912-2816-00
C17	CAPACITOR, FIXED, CERAMIC: same as C1	913-3013-00	CR1	SEMICONDUCTOR DEVICE, DIODE: silicon; JEDEC type 1N1492	353-1661-00
C18	CAPACITOR, VARIABLE, CERAMIC: 8.0 uuf min 75.0 uuf max, 350 v d-c; Erie Resistor Corp. part no. 557018 V2P034R	917-1075-00	CR2 thru CR16	SEMICONDUCTOR DEVICE, DIODE: same as CR1	353-1661-00
C19	CAPACITOR, FIXED, MICA: 270 uuf $\pm 5\%$, 500 v d-c; Electro Motive part no. DM15F271-01J	912-2846-00	CR17	SEMICONDUCTOR DEVICE, DIODE: silicon; JEDEC type 1N458	353-0205-00
C20	CAPACITOR, FIXED, CERAMIC: same as C1	913-3013-00	CR18	SEMICONDUCTOR DEVICE, DIODE: same as CR17	353-0205-00
C21	CAPACITOR, FIXED, CERAMIC: same as C1	913-3013-00	CR19	SEMICONDUCTOR DEVICE, DIODE: same as CR17	353-0205-00
C22	CAPACITOR, FIXED, MICA: 220 uuf $\pm 5\%$, 500 v d-c; Electro Motive part no. DM15F221-01J	912-2840-00	CR20	SEMICONDUCTOR DEVICE, DIODE: silicon; JEDEC type 1N540	353-1546-00
C23	CAPACITOR, FIXED, MICA: same as C22	912-2840-00	DS1	LAMP: incandescent, pilot light bulb with miniature bayonet base, 6.3v, 0.15 amp #47	262-3240-00
C24	CAPACITOR, FIXED, MICA: same as C22	912-2840-00	F1	FUSE, CARTRIDGE: 8 amp, 250 v d-c; glass body ferrule type terminal; Littelfuse Inc. part no. 314008	264-4110-00
C25	CAPACITOR, FIXED, MICA: same as C22	912-2840-00	F2	FUSE, CARTRIDGE: same as F1	264-4110-00
C26 thru C30	CAPACITOR, FIXED, CERAMIC: same as C1	913-3013-00	J1	JACK, TIP: accommodates 1/8 in. plug; ceramic insulation brass contacts; Howard B. Jones Division of Clinch Mfg. Corp. part no. 201-11-01-018	360-0088-00
C31	CAPACITOR, FIXED, CERAMIC: 1000 uuf $\pm 20\%$, 5000 v d-c; Centralab Division of Globe Union part no. 71590	913-0101-00	J2	JACK, TIP: same as J1	360-0088-00
C32	CAPACITOR, VARIABLE AIR: 15 uuf min 353.0 uuf max; E. F. Johnson part no. 154-2	920-0066-00	J3	JACK, TIP: same as J1	360-0088-00
C33	CAPACITOR, VARIABLE AIR: 30,000 megohms, 14 uuf min 432 uuf max; Radio Condenser Co. part no. CN-817319	921-0018-00	J4	CONNECTOR, RECEPTACLE, ELECTRICAL: 1 contact, 1 mating end; straight shape; 0.731 in. lg. by 1.000 in. w by 1.000 in. h; Communication Electronic Nomenclature Subpanel part no. UG-85/U	357-9003-00
C34	CAPACITOR, FIXED, CERAMIC: same as C16	913-4329-00	K1	RELAY, ARMATURE: dpdt; 2 C; 2 amp, 175 w; 2-30 mc; 1-11/16 in. lg by 1-9/16 in. h; Potter and Brumfield, Inc. part no. KRP2565-1	970-2140-00
C35	CAPACITOR, FIXED, CERAMIC: 1000 uuf $\pm 80\%$ -20%, 500 v d-c; Erie Resistor Corp. part no. 327047 X5T0 1027	913-1292-00	L1	NOT USED	
C36 thru C43	CAPACITOR, FIXED, CERAMIC: same as C35	913-1292-00	L2	NOT USED	
C44	CAPACITOR, FIXED, CERAMIC: 1000 uuf $\pm 100\%$ -20%, 500 v d-c; Erie Resistor Corp. part no. 851000 X5U0 1022	913-3009-00	L3	COIL, RADIO FREQUENCY: single layer wound, solenoid, #21 or #22 AWG copper wire 39.0 uh, 0.80 ohms dc, 760 ma current; Electro Assemblies Inc. part no. 18-366	240-0189-00
			L4	P/O Z1	
			L5	P/O Z2	
			L6	NOT USED	
			L7	NOT USED	
			L8	COIL, RADIO FREQUENCY: single layer wound, no. 14 AWG, Formvar insulation; 7.5 uh; Electro Assemblies Inc. part no. 18-401	240-1244-00
			L9	COIL, RADIO FREQUENCY: single layer wound; 6.5 turns no. 8 AWG	547-3718-002

SECTION VI

Parts List

30L-1 R-F Linear Amplifier

ITEM	DESCRIPTION	COLLINS PART NUMBER	ITEM	DESCRIPTION	COLLINS PART NUMBER
L10	COIL, RADIO FREQUENCY: single layer wound; 17 turns no. 14 AWG	547-3708-003	R18	RESISTOR, FIXED, COMPOSITION: same as R17	745-5568-00
L11	COIL, RADIO FREQUENCY: 4 sections; 2.5 mh, 60 ohms, 1.75 uuf 500 v d-c; James Millen Mfg. Co., Inc. part no. 34103	240-0059-00	R19	RESISTOR, FIXED, COMPOSITION: 39,000 ohms $\pm 10\%$, 1/2 w; Allen-Bradley type No. EB	745-1419-00
L12	COIL, RADIO FREQUENCY: single layer wound, 44 uh at 2.5 mc inductance, 3.54 ohm d-c resistance, 1.6 amp current capacity; Ohmite Mfg. Co. part no. Z-14PBM17	240-0807-00	R20	RESISTOR, FIXED, COMPOSITION: same as R19	745-1419-00
L13	COIL, RADIO FREQUENCY: single layer wound; 2.2 uh, 1980 ma current; 0.20 ohm; Electro Assemblies Inc. part no. 18-351	240-0174-00	R21	RESISTOR, FIXED, COMPOSITION: 47 ohms $\pm 10\%$, 1 w; Allen-Bradley type GB	745-3296-00
L14	COIL, RADIO FREQUENCY: single layer wound; 2 turns	547-3659-00	R22	RESISTOR, FIXED, COMPOSITION: same as R21	745-3296-00
L15	COIL, RADIO FREQUENCY: single layer wound; 7 turns no. 22 AWG	547-3660-003	R23	RESISTOR, FIXED, COMPOSITION: same as R21	745-3296-00
L16	COIL, RADIO FREQUENCY: single layer wound; 9 turns no. 22 AWG	547-3661-003	R24	RESISTOR, FIXED, COMPOSITION: same as R21	745-3296-00
L17	COIL, RADIO FREQUENCY: single layer wound; 14 turns no. 22 AWG	547-3662-003	R25	P/O Z1	
L18	COIL, RADIO FREQUENCY: single layer wound; 9 turns no. 22 AWG	547-3663-003	R26	P/O Z2	
L19	COIL, RADIO FREQUENCY: 1.5 uh, 0.12 ohm d-c resistance $\pm 20\%$, 2600 MA d-c current 9/32 in. dia 15/16 in. lg. two wire leads no. 21 & no. 22; Electro Assemblies Inc. part no. 18-350	240-0173-00	R27	NOT USED	
M1	METER, ELECTRICAL: 200-0-500 ua meter range, 190 ohms, $\pm 2\%$, 2-1/2 in. sq, molded thermosetting plastic; Sun Electric Corp. part no. 521L	458-0592-00	R28	RESISTOR, FIXED, COMPOSITION: 39 ohms $\pm 10\%$, 1/2 w; Allen-Bradley Type EB	745-1293-00
O1	KNOB, FLUTED, NO. 25: phenolic; 1.242 in. dia.	544-0764-004	S1	SWITCH, ROTARY: 2 circuit (2 pole), 18 position, 1 section, 2 moving, 12 fixed contacts; Oak Mfg. Co. part no. 214093-LK1	259-1385-00
O2	KNOB, FLUTED, NO. 25: same as O1	544-0764-004	S2	SWITCH, ROCKER: dpst; 20 amp, 250 v a-c non-inductive, 20 amp, 125 v a-c, 10 amp, 250 v a-c; McGill Mfg. Co. Inc. part no. 0811-113010109	266-6020-00
O3	KNOB, POINTER, NO. 25: phenolic; 15/16 in. dia.	544-0779-004	S3	SWITCH, ROTARY: 2 circuit (2 pole), 3 position, 1 section, 2 moving, 8 fixed contacts, Oak Mfg. Co., part no. 215870-F1	259-1368-00
O4	KNOB, POINTER, NO. 25: same as O3	544-0779-004	S4	SWITCH, ROTARY: 3 circuit (3 pole), 5 position, 1 section; Centralab Division of Globe Union Inc., part no. PA230-1005	259-1386-00
O5	KNOB, POINTER, NO. 25: same as O3	544-0779-004	T1	TRANSFORMER, POWER, STEP-DOWN AND STEP-UP: 115 v a-c, 115 v a-c primaries, 50 to 60 cps; 1600 v d-c at 600 ma, 120 v a-c at 20 ma, 6.3 v a-c at 16 amp secondaries; 4-7/16 in. by 5-1/4 in. by 5-3/8 in.; Stancor Electronics, Inc. part no. 301T5	662-0010-00
O6	KNOB: aluminum; 1.500 in. dia.	547-3656-002	TB1	TERMINAL BOARD: phenolic, 5 solder lug terminals; 1/16 in. by 3/8 in. by 1-7/8 in.; Cinch Mfg. Corp. part no. 1542-A	306-0550-00
O7	KNOB: same as O6	547-3656-002	TB2	TERMINAL BOARD: same as TB1	306-0550-00
O8	KNOB: same as O6	547-3656-002	TB3	TERMINAL BOARD: phenolic; incl 4 solder lug terminals; 1/16 in. by 3/8 in. 1-1/2 in.; Cinch Mfg. Corp. part no. 1909	306-0838-00
R1	RESISTOR, FIXED, COMPOSITION: 4700 ohms $\pm 10\%$, 1/2 w; Allen-Bradley type EB	745-1380-00	TB4	TERMINAL BOARD: same as TB1	306-0550-00
R2	RESISTOR, FIXED, WIRE-WOUND: 25,000 ohms $\pm 5\%$, 26 w; Clarostat Mfg. Co. Inc. part no. CM28047	746-9155-00	TB5	TERMINAL BOARD: phenolic; 3 terminals; solder lug type, 1-1/8 in. lg. by 3/8 in. w by 1/16 in. thk; Cinch Mfg. Corp. part no. 1520-A	306-9033-00
R3	RESISTOR, FIXED, WIRE-WOUND: same as R2	746-9155-00	TB6	TERMINAL BOARD: same as TB5	306-9033-00
R4	RESISTOR, FIXED, WIRE-WOUND: same as R2	746-9155-00	V1	ELECTRON TUBE: glass envelope, triode; Radio Corp. of America part no. 811	256-0053-00
R5	RESISTOR, FIXED, WIRE-WOUND: same as R2	746-9155-00	V2	ELECTRON TUBE: same as V1	256-0053-00
R6	RESISTOR, FIXED, WIRE-WOUND: same as R2	746-9155-00	thru		
R7	RESISTOR, FIXED, COMPOSITION: 1500 ohms $\pm 10\%$, 2 w; Allen-Bradley type HB	745-5659-00	V4		
R8	RESISTOR, FIXED, WIRE-WOUND: 1.0 ohm $\pm 1\%$, 5 w; OPTO Mechanisms, Inc. part no. 1550S1.0-1PCT	747-9716-00	XF1	FUSEHOLDER: 15 amp-250 v; 11/16 in. w by 2-9/64 in. lg; Bussmann Fuse Division of McGraw-Edison Co. part no. HKP-HJR-22	265-1019-00
R9	RESISTOR, FIXED, COMPOSITION: 47 ohms $\pm 10\%$, 12 w; Allen-Bradley type HB	745-5596-00	XF2	FUSEHOLDER: same as XF1	265-1019-00
R10	RESISTOR, FIXED, FILM: 1780 ohms $\pm 1\%$, 1/4 w; IRC type MDB	705-7108-00	XV1	SOCKET, ELECTRON TUBE: 5 amp 2000 v rms, 1-3/8 in. w by 2-5/32 in. h.; Amphenol-Borg Electronics Corp. part no. 49-RSS4	220-1451-00
R11	RESISTOR, FIXED, FILM: 4,000,000 ohms $\pm 1\%$, 2 w; IRC type MDH	705-4260-00	XV2	SOCKET, ELECTRON TUBE: same as XV1	220-1451-00
R12	RESISTOR, FIXED, WIRE-WOUND: 2000 ohms $\pm 10\%$, 7 w at +40°C to 3.5 w at +150°C; IRC type PW7	710-9010-00	XV4		
R13	RESISTOR, FIXED, WIRE-WOUND: same as R2	746-9155-00	Z1	SUPPRESSOR, PARASITIC: 6 turns no. 16 AWG wire, 100 ohms, 2 w resistor	547-3654-002
R14	NOT USED		Z2	SUPPRESSOR, PARASITIC: same as Z1	547-3654-002
R15	RESISTOR, FIXED, COMPOSITION: 10,000 ohms $\pm 10\%$, 2 w; Allen-Bradley type HB	745-5694-00			
R16	RESISTOR, VARIABLE: composition; 5000 ohms $\pm 20\%$, 0.3 w; CTS Corp. part no. 376-0205-00	376-0205-00			
R17	RESISTOR, FIXED, COMPOSITION: 10 ohms $\pm 10\%$, 2 w; Allen-Bradley type HB	745-5568-00			

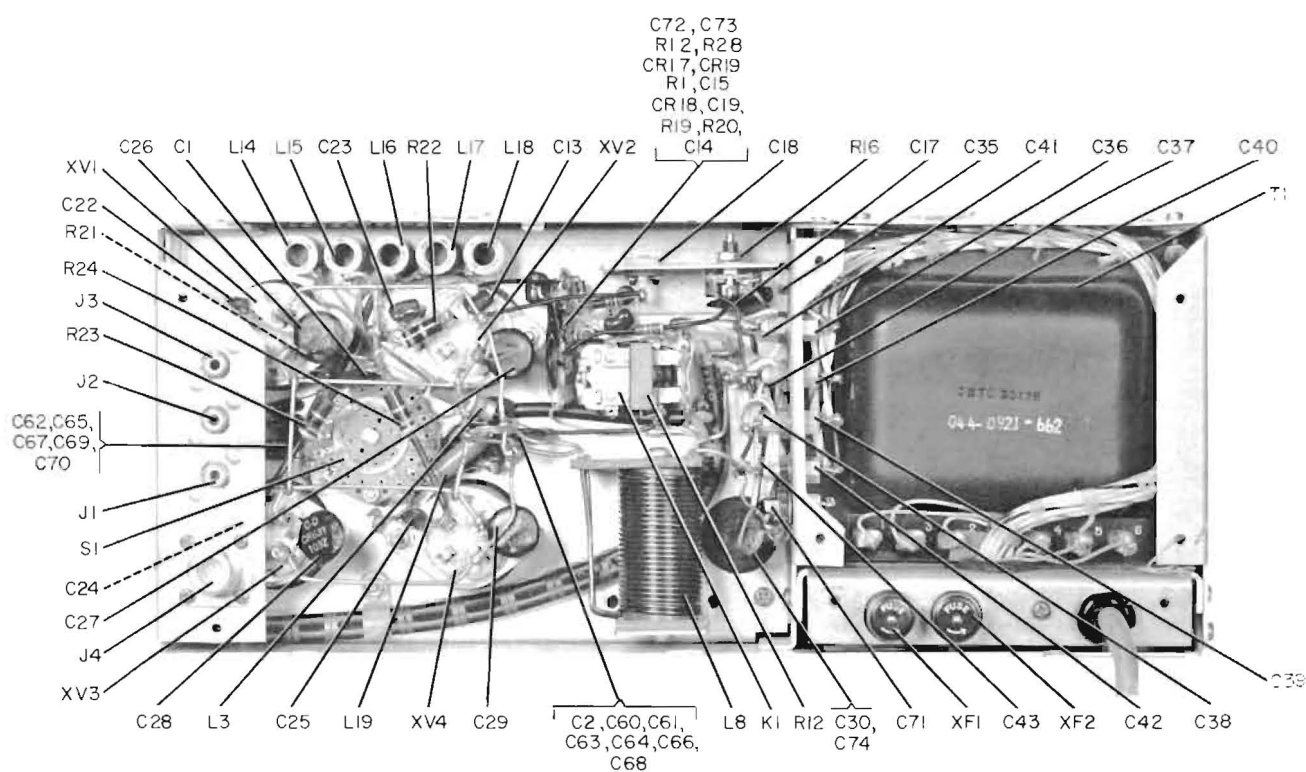


Figure 6-2. Input Circuitry, Parts Location

Connector Assembly Instructions

IMPROVED SERIES N



Nut



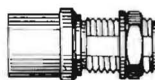
Gasket



Clamp



Female Contact



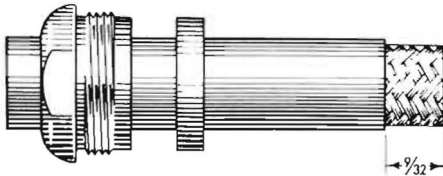
Jack Body



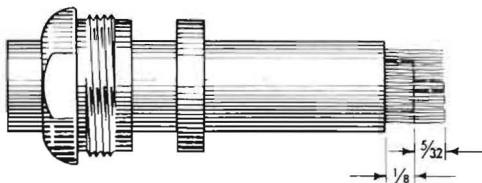
Male Contact



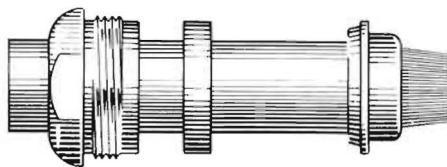
Plug Body



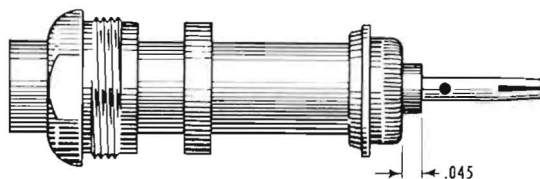
Place nut and gasket over cable and cut off jacket $\frac{9}{32}$ " from end.



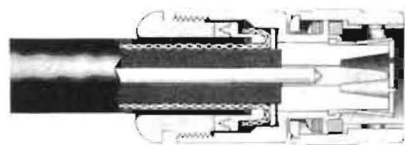
Comb out braid and fold out. Cut off cable dielectric flush $\frac{1}{8}$ " from end of jacket.



Pull braid wires forward and taper toward center conductor. Place clamp over braid and push back against cable jacket.



Fold back braid wires as shown, trim to proper length and form over clamp as shown. Solder contact to center conductor.



Insert cable and parts into connector body. Make sure sharp edge of clamp seats properly in gasket. Tighten nut.

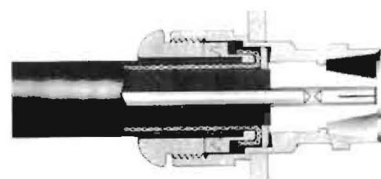
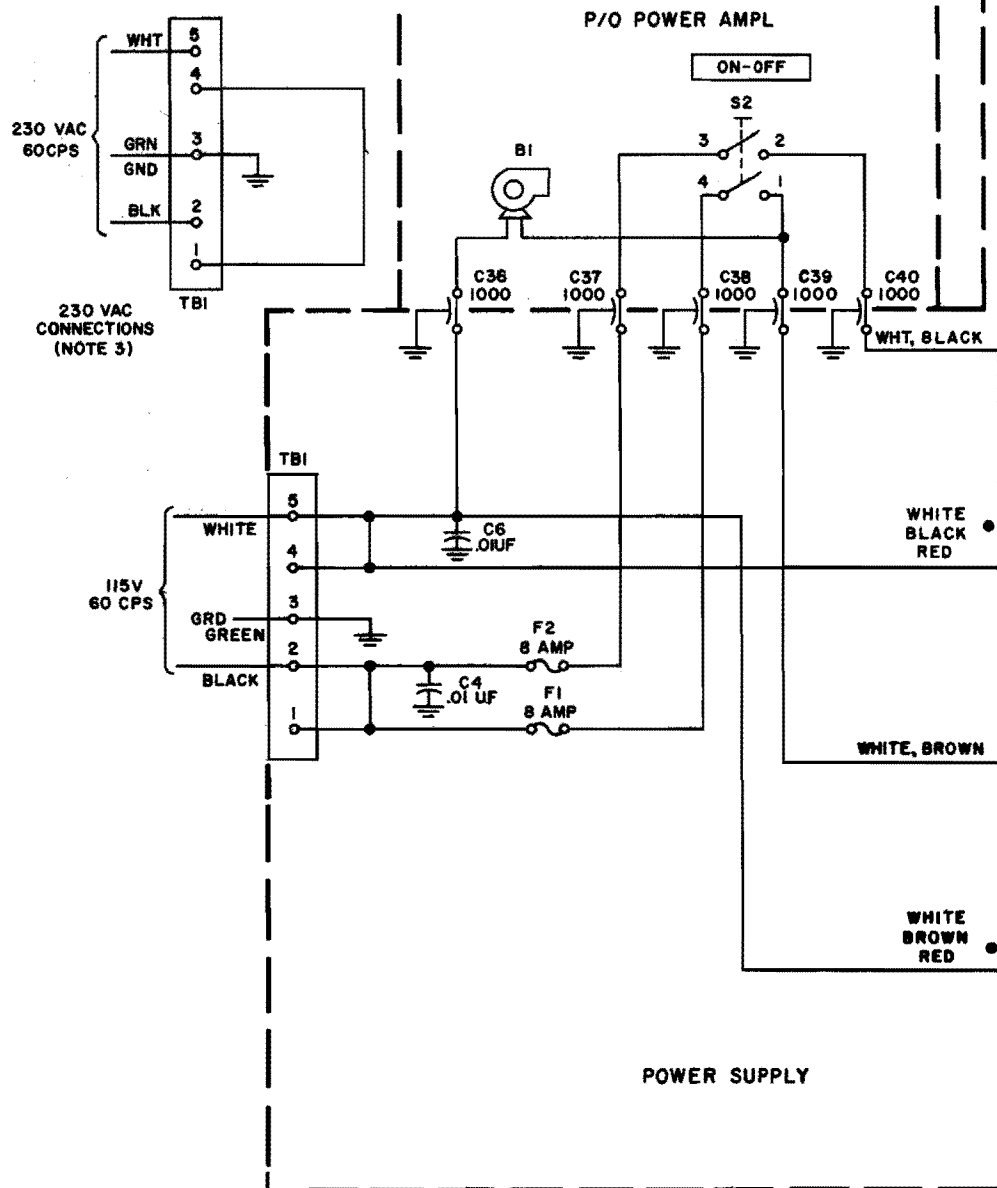


Figure 7-1. Connector Assembly Instructions

NOTES:

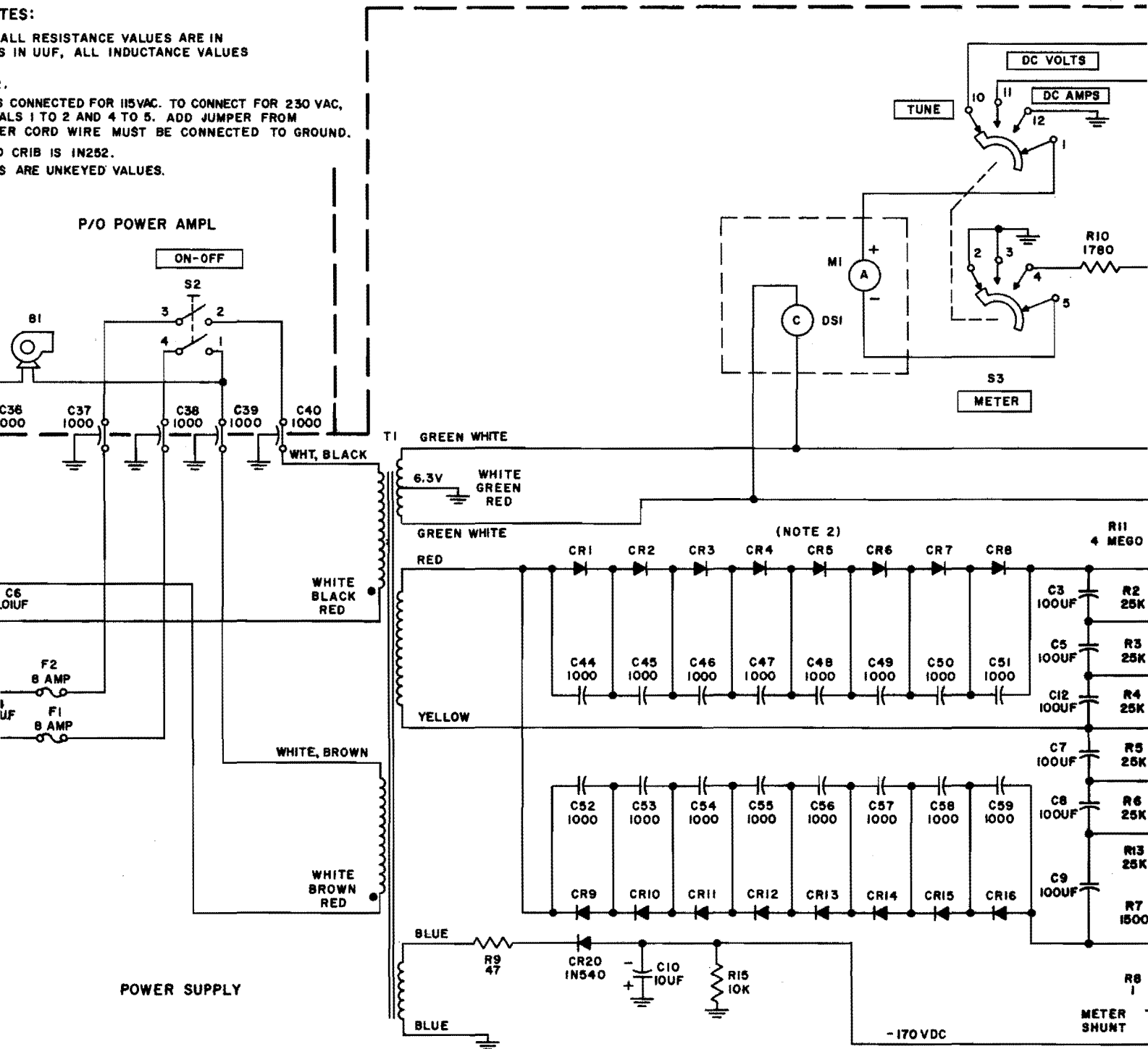
1. UNLESS OTHERWISE INDICATED, ALL RESISTANCE VALUES ARE IN OHMS, ALL CAPACITANCE VALUES IN UUF, ALL INDUCTANCE VALUES ARE IN UH.
2. CR1 THRU CR16 ARE ALL 1N1492.
3. AMPLIFIER SHIPPED WITH PRIMARIES CONNECTED FOR 115VAC. TO CONNECT FOR 230 VAC, REMOVE JUMPERS ON TBI, TERMINALS 1 TO 2 AND 4 TO 5. ADD JUMPER FROM TERMINAL 1 TO 4. GREEN POWER CORD WIRE MUST BE CONNECTED TO GROUND.
4. ALTERNATE TYPE FOR CR17 AND CR18 IS 1N252.
5. HIGH VOLTAGE AND BIAS VOLTAGES ARE UNKEYED VALUES.

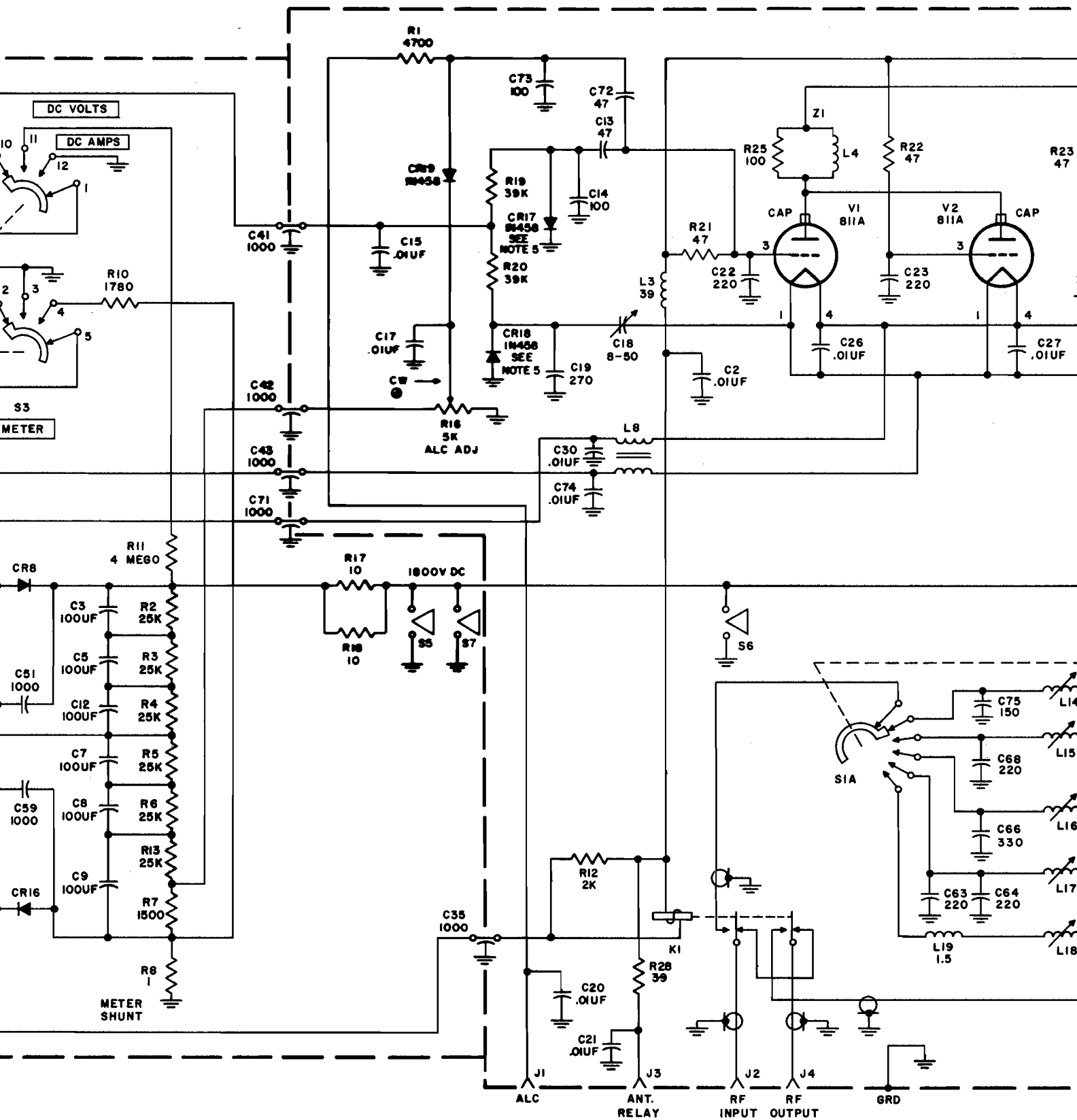


NOTES:

ALL RESISTANCE VALUES ARE IN OHMS UNLESS OTHERWISE SPECIFIED.
ALL INDUCTANCE VALUES ARE IN MICROHENRIES UNLESS OTHERWISE SPECIFIED.

CONNECTED FOR 115VAC. TO CONNECT FOR 230 VAC, JUMPER FROM 1 TO 2 AND 4 TO 5. ADD JUMPER FROM 3 TO 4. POWER CORD WIRE MUST BE CONNECTED TO GROUND. CRIB IS IN252. VALUES ARE UNKEYED VALUES.





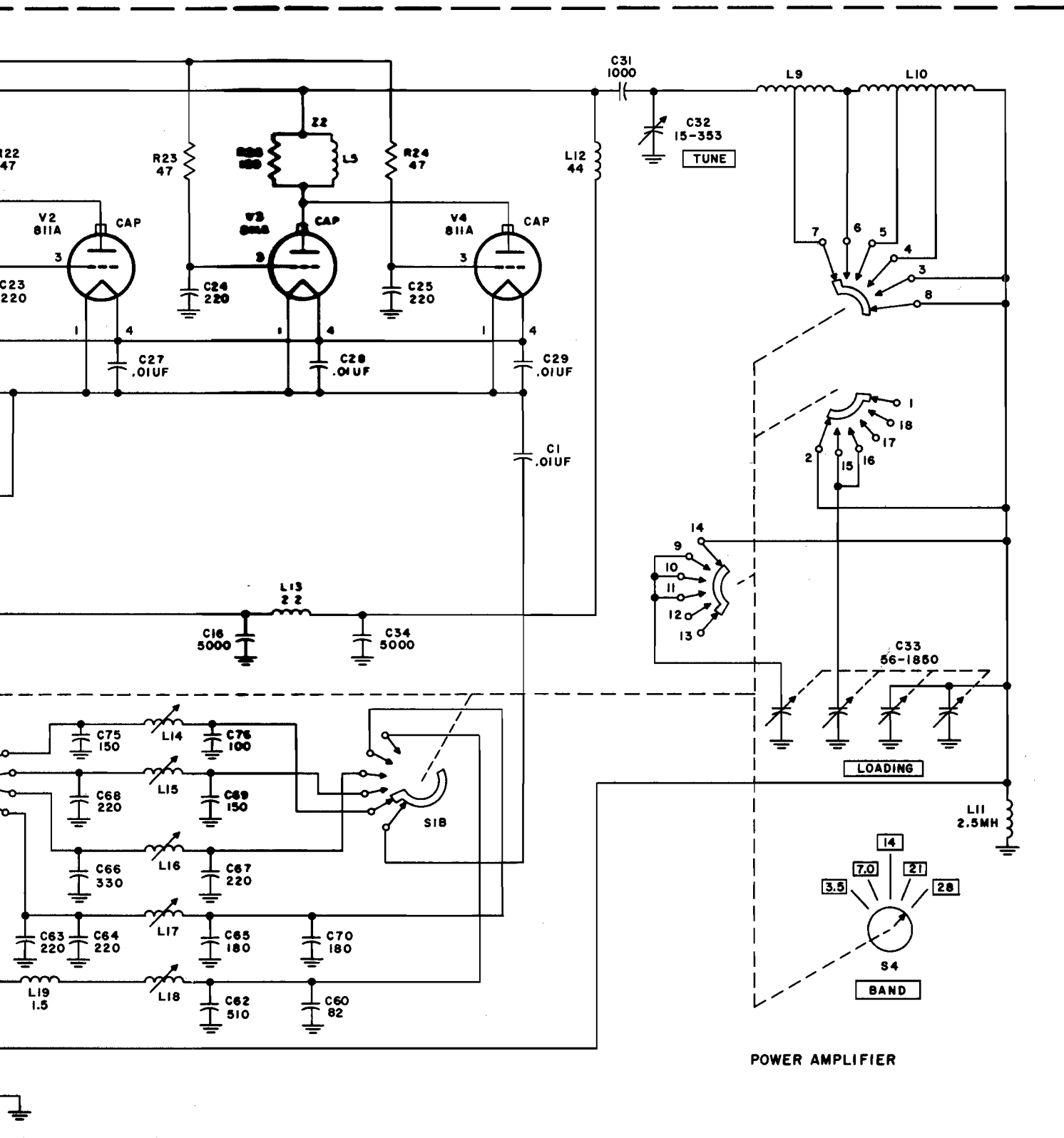


Figure 7-2. 30L-1 Schematic Diagram

